

# X-Ray Sources in Diagnostic CT

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[www.dkfz.de/ct](http://www.dkfz.de/ct)



DEUTSCHES  
KREBSFORSCHUNGSZENTRUM  
IN DER HELMHOLTZ-GEMEINSCHAFT

Canon Aquilion ONE Vision



GE Revolution CT



Philips IQon Spectral CT



Siemens Somatom Force



**In-plane resolution: 0.4 ... 0.7 mm**

**Nominal slice thickness:  $S = 0.5 \dots 1.5$  mm**

**Tube (max. values): 120 kW, 150 kV, 1300 mA**

**Effective tube current:  $mAs_{\text{eff}} = 10 \text{ mAs} \dots 1000 \text{ mAs}$**

**Rotation time:  $T_{\text{rot}} = 0.25 \dots 0.5$  s**

**Simultaneously acquired slices:  $M = 16 \dots 320$**

**Table increment per rotation:  $d = 1 \dots 183$  mm**

**Scan speed: up to 73 cm/s**

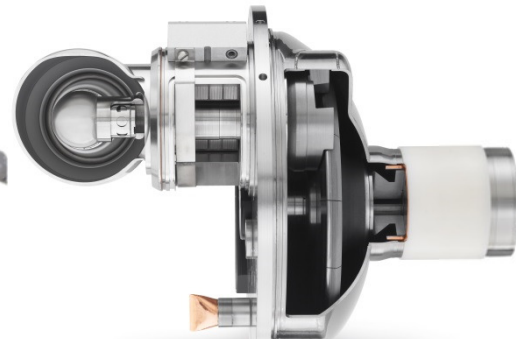
**Temporal resolution: 50 ... 250 ms**



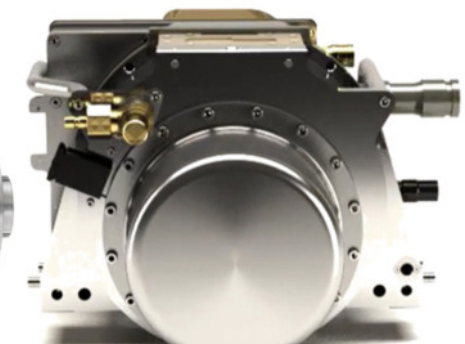
Canon Megacool Vi



GE Performix HDw

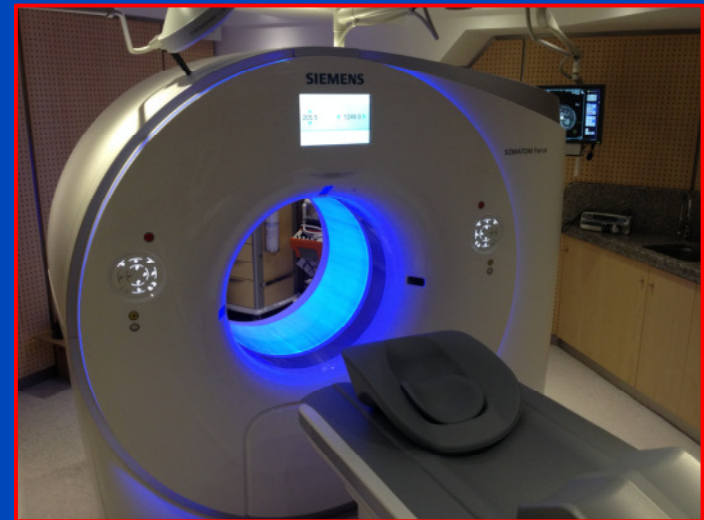
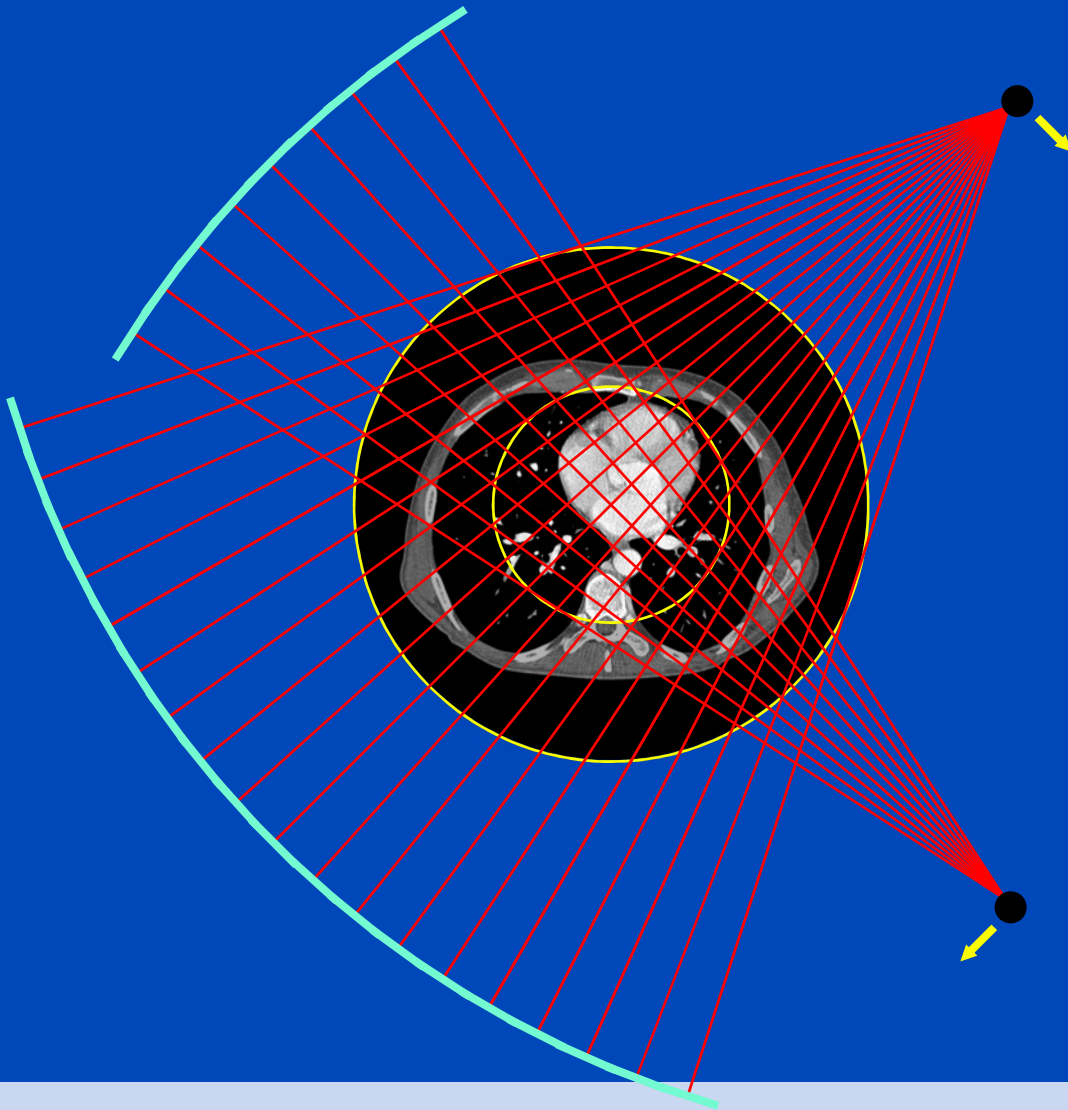


Philips iMRC

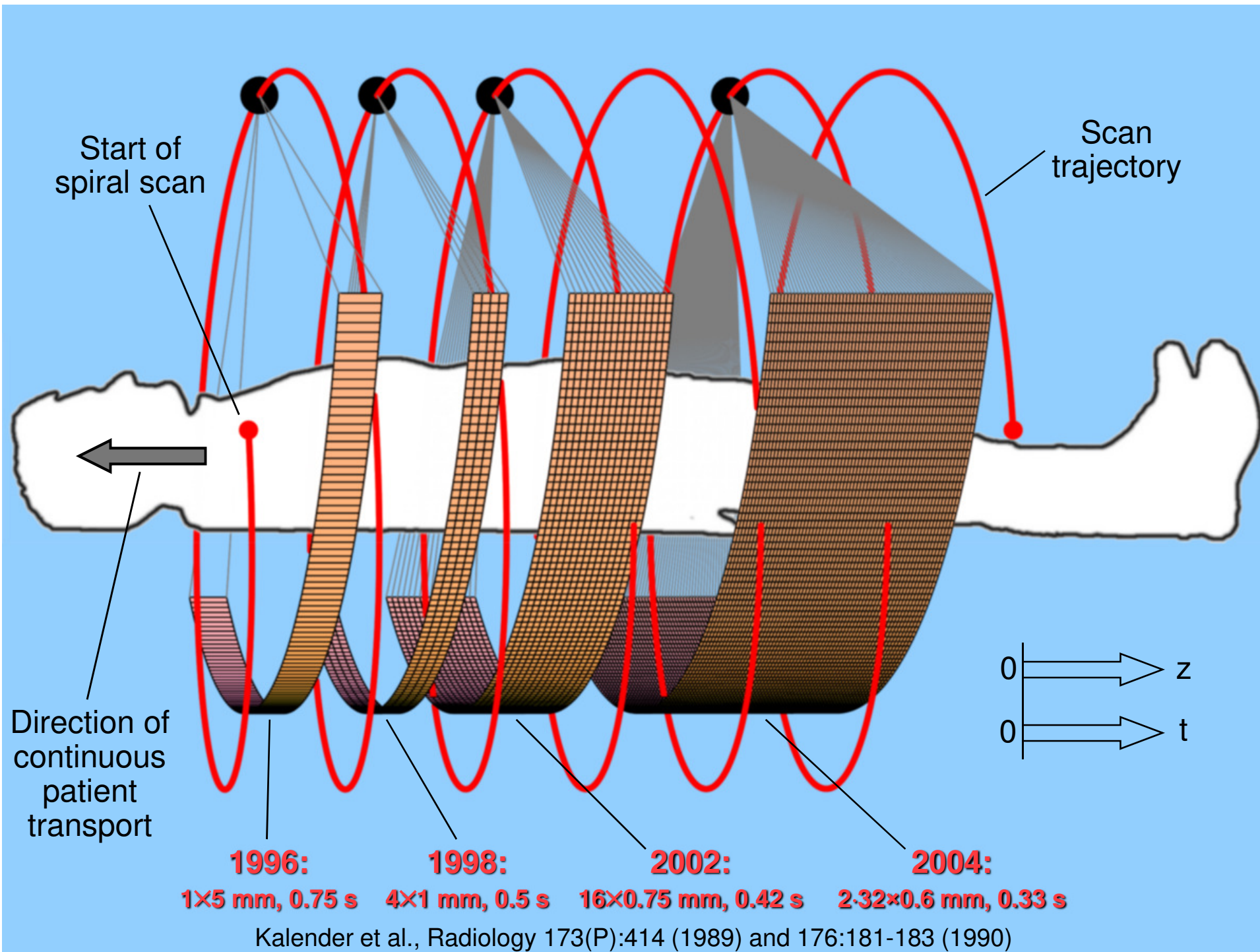


Siemens Vectron

# CT is Fast!



Siemens SOMATOM Force  
dual source cone-beam spiral CT



# Very Fast Scanning (Somatom Force)

**Procedure:**  
Transcatheter aortic valve implantation (TAVI)

**Patient age:** 80 years

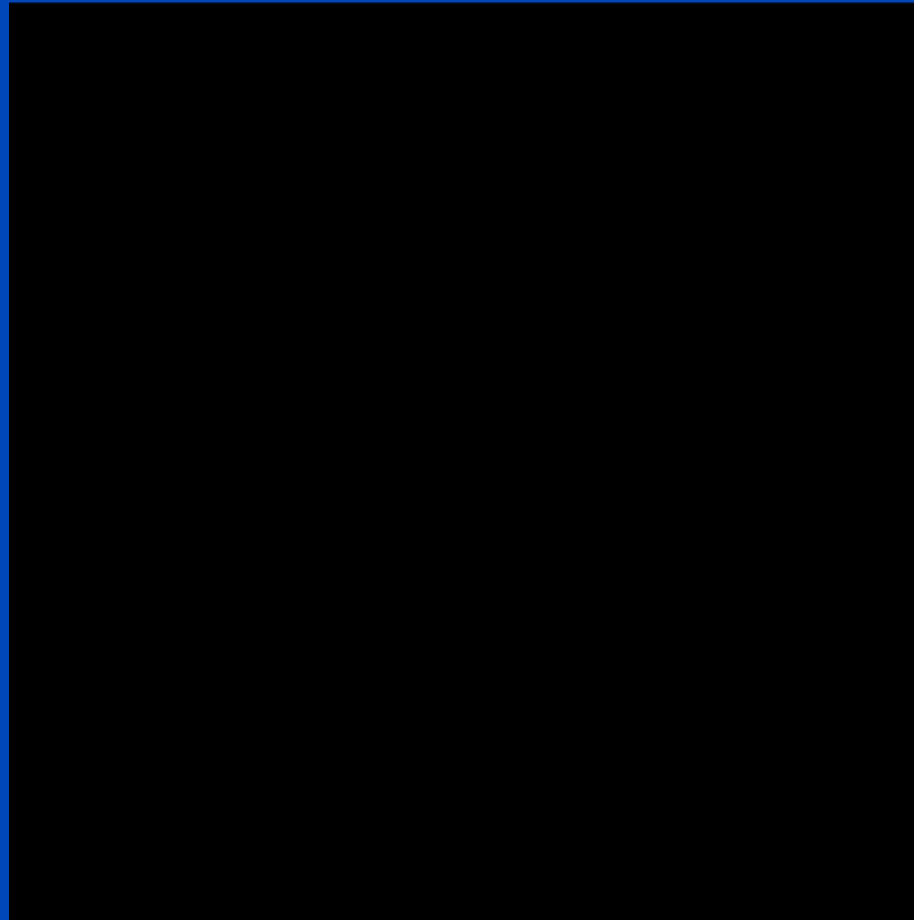
**Tube voltage:** 80 kV  
**Current:** 340 ref mAs/rot

**Rotation time:** 0.25 s  
**Pitch:** 3.2  
**Slice thickness:** 0.75 mm  
**Scan length:** 557 mm  
**Scan time:** 0.76 s  
**Scan speed:** 737 mm/s

**Kernel :** B40  
**Recon:** ADMIRE 3

**CTDIvol:** 2.7 mGy  
**DLP:** 162 mGy·cm  
**Effective dose:** 2.3 mSv

Case information



Axial slices,  $C = 0$  HU,  $W = 1500$  HU



Volume rendering

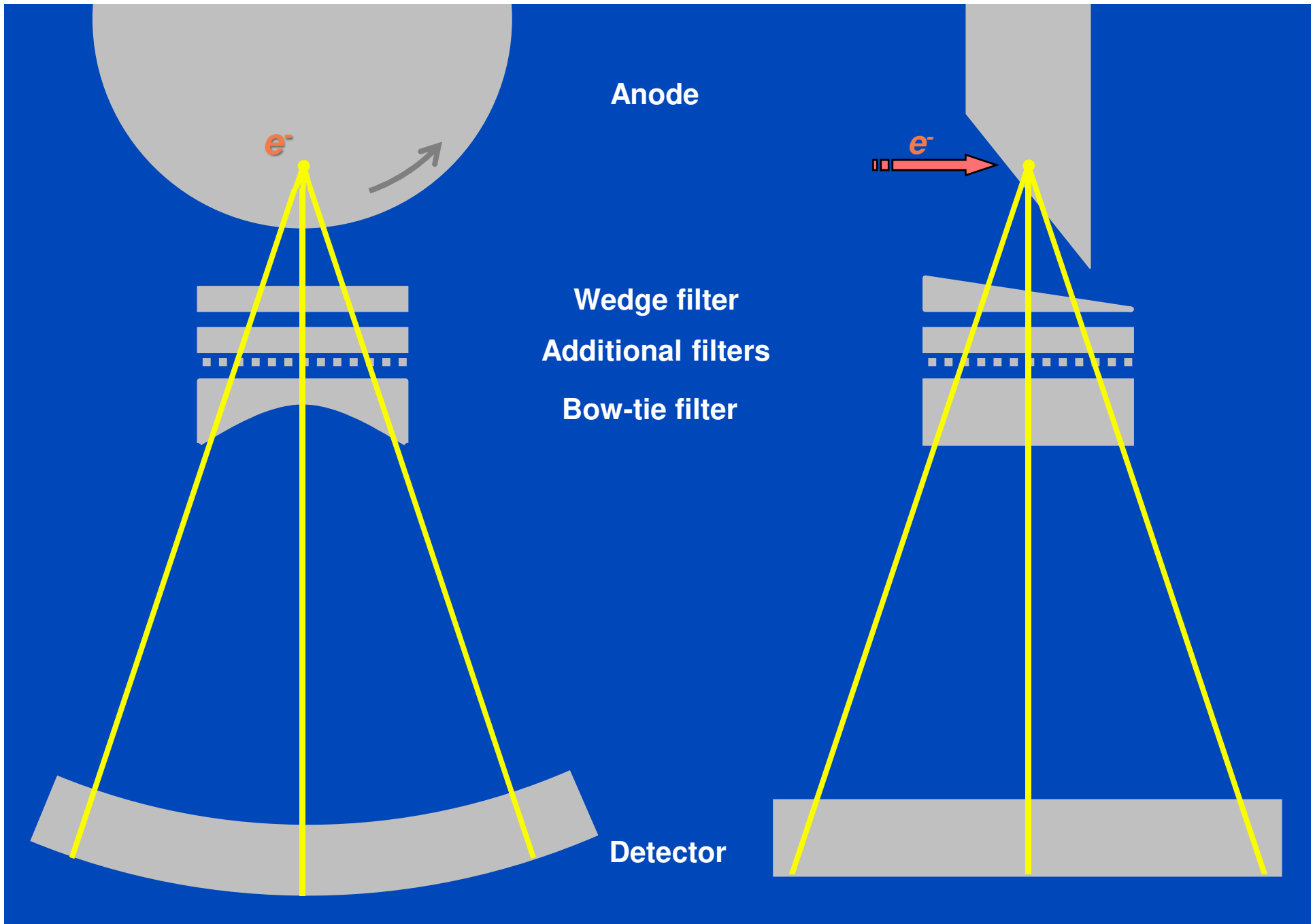
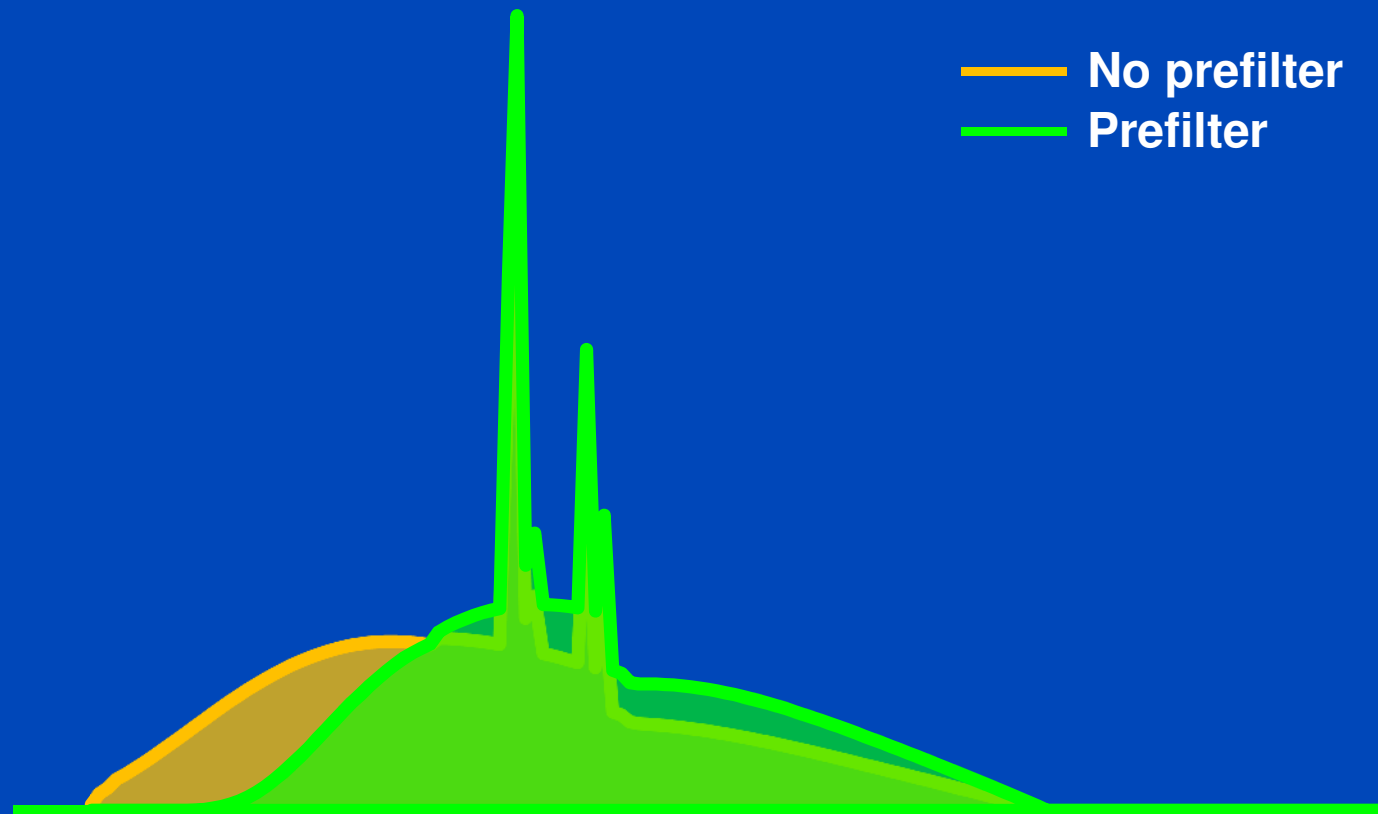
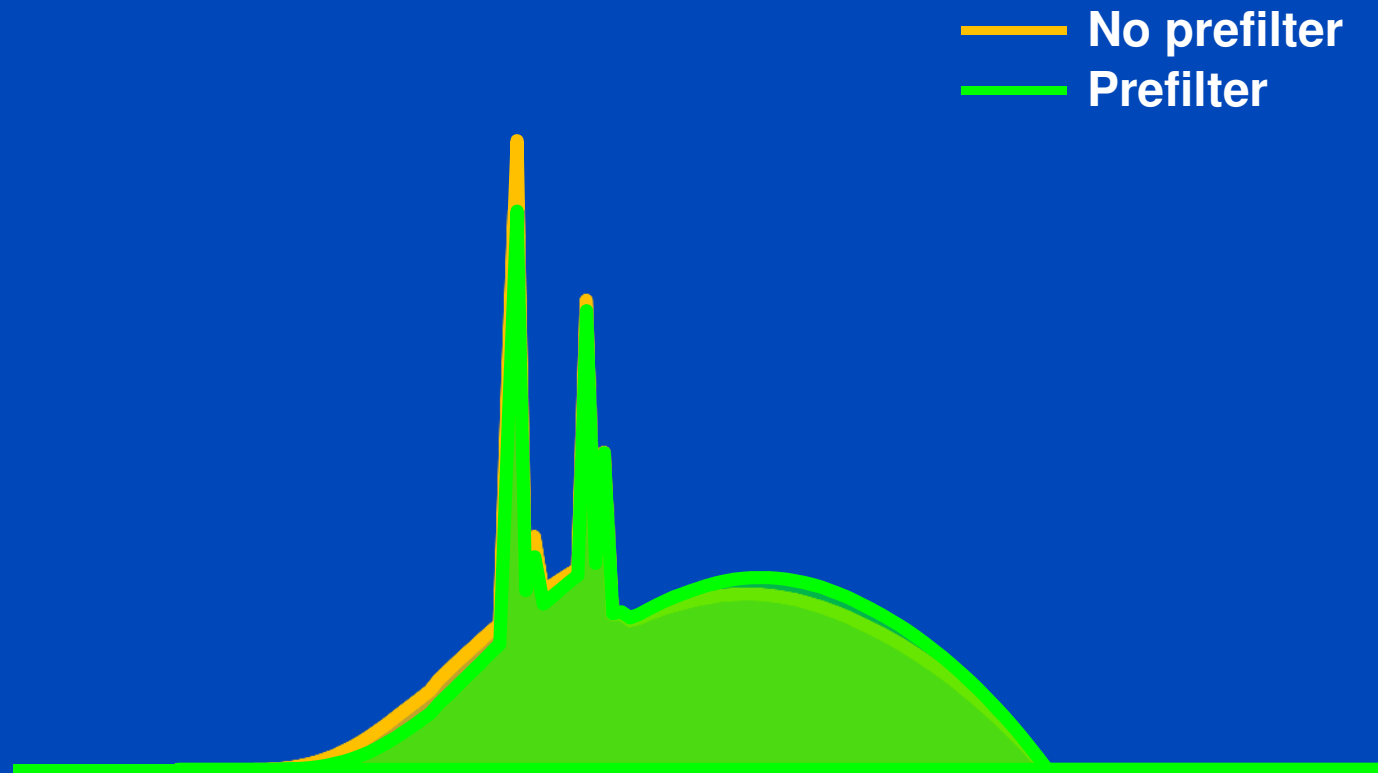


Figure not drawn to scale. Type and order of prefiltration may differ from scanner to scanner. Depending on the selected protocol filters are changed automatically (e.g. small bowtie for pediatric scans).

# 120 kV + 0 mm water with and without prefilter



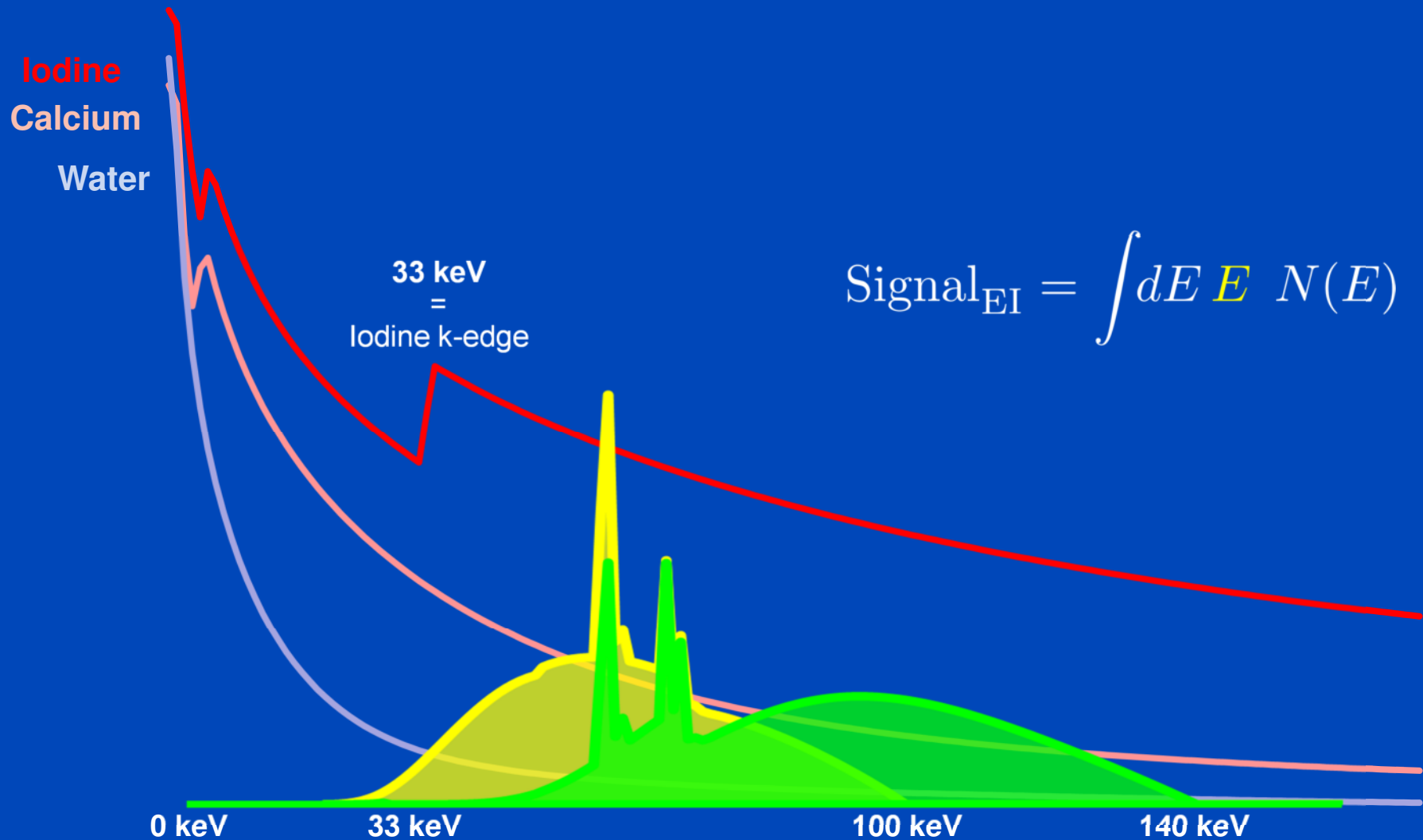
# 120 kV + 320 mm water with and without prefilter



Spectra as seen after having passed a 32 cm water layer.



# Iodine Contrast is Good at Low kV (Detected Spectra at 100 kV and 140 kV)



Spectra as seen after having passed a 32 cm water layer.

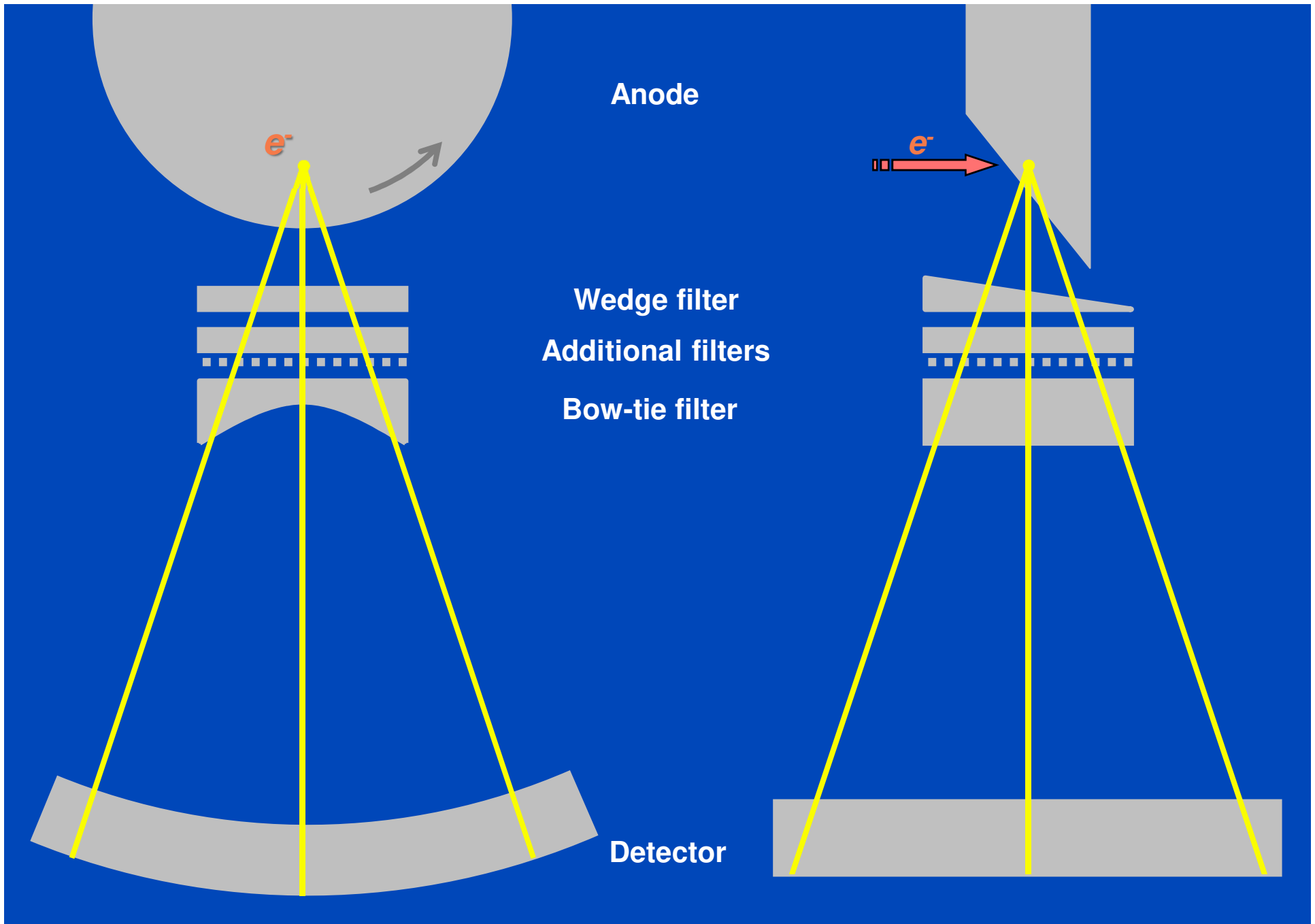


Figure not drawn to scale. Type and order of prefiltration may differ from scanner to scanner. Depending on the selected protocol filters are changed automatically (e.g. small bowtie for pediatric scans).

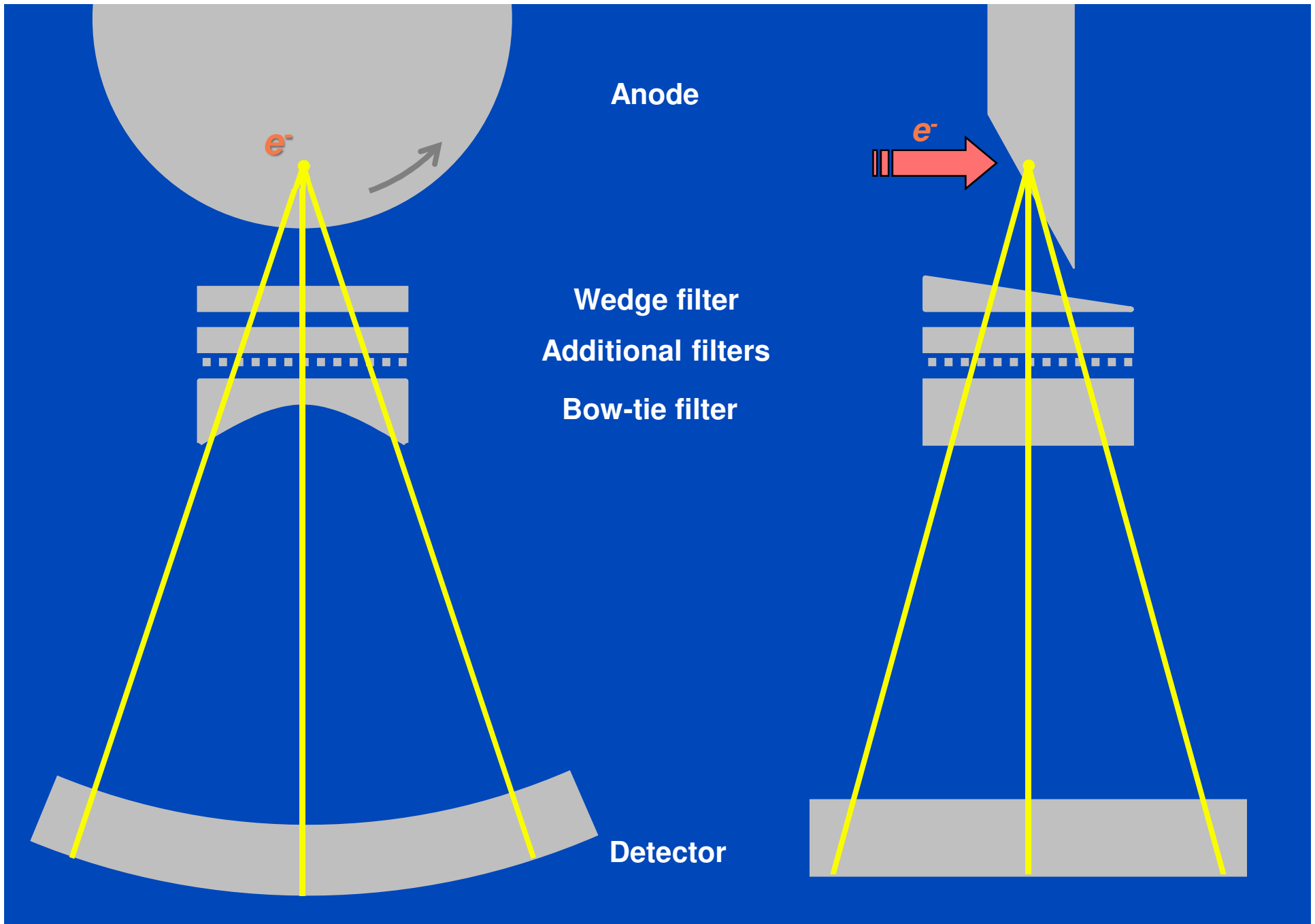


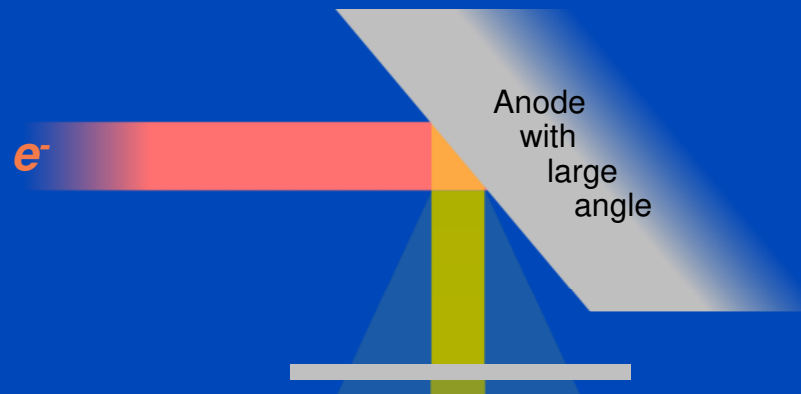
Figure not drawn to scale. Type and order of prefiltration may differ from scanner to scanner. Depending on the selected protocol filters are changed automatically (e.g. small bowtie for pediatric scans).

**Narrow Cone**  
=  
**High Tube Power**



Allows for thicker prefilters and lower kV and can thus operate at **lower dose** (x-ray and/or contrast agent dose).

**Wide Cone**  
=  
**Low Tube Power**



Requires thinner prefilters and higher kV and must thus operate at **higher dose** (x-ray and/or contrast agent dose).

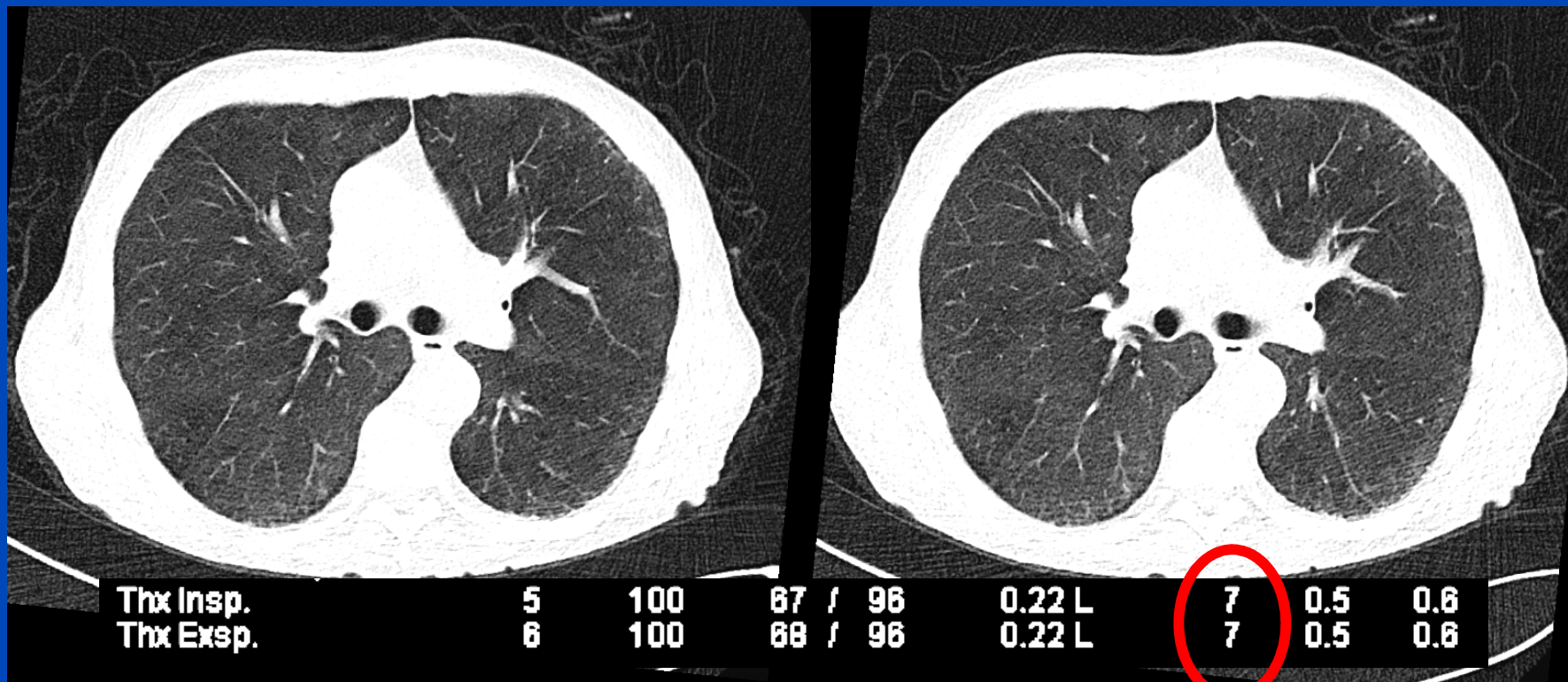
**... at the same spatial resolution**

Onset of target melting (rule of thumb)<sup>1</sup>: 1 W/μm

<sup>1</sup> D.E. Grider, A. Writh, and P.K. Ausburn. Electron Beam Melting in Microfocus X-Ray Tubes. J. Phys. D: Appl. Phys 19:2281-2292, 1986

# Somatom Force: Ultra Low Dose Lung Imaging

- Atypical pneumonia in inspiration and expiration
- Turbo Flash mode, 737 mm/s, 100 kV Sn
- DLP = 7 mGy·cm  $\approx$  0.1 mSv per scan



# Demands on X-Ray Sources

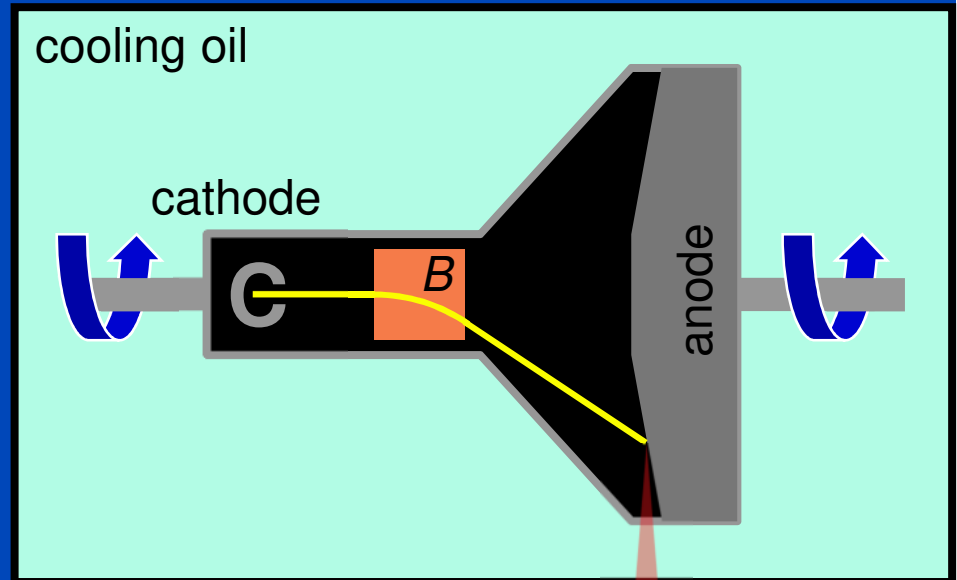
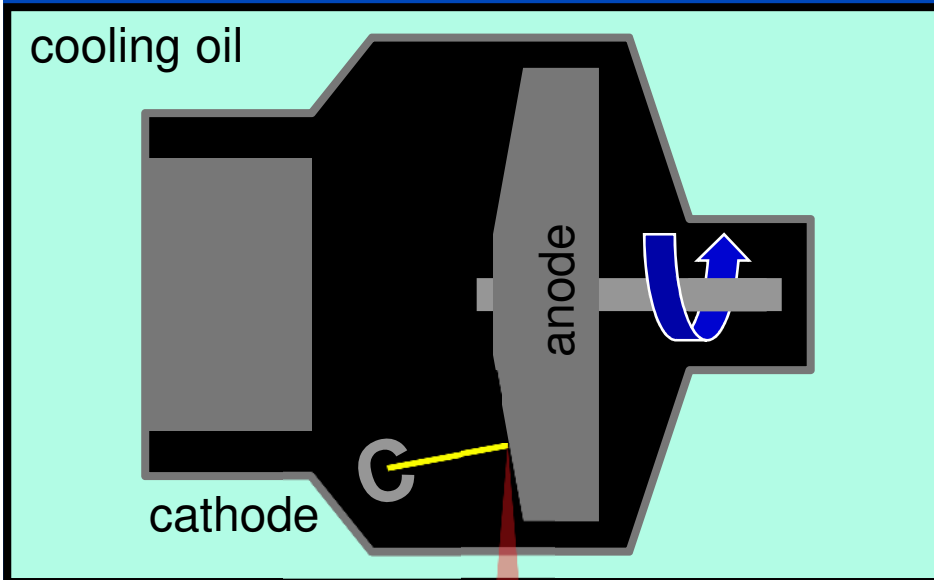
- Tube voltages from 70 to 150 kV in steps of 10 kV
- High instantaneous power levels (typ. 50 to 120 kW)
- High tube currents at low kV (good for Iodine contrast)
- High continuous power levels (typ. > 5 kW)
- High cooling rates (typ. about 25 kW  $\approx$  1 MHU/min\*)
- High tube current variation (low inertia)
- Must withstand centrifugal forces
  - Centrifugal acceleration at 550 mm with 0.5 s:  $a = 9 g$
  - with 0.4 s:  $a = 14 g$
  - with 0.3 s:  $a = 25 g$
  - with 0.2 s:  $a = 55 g$
- Two focal spot sizes
- Compact and robust design
- Long service intervals
  - Ball bearings cannot be lubricated and wear out early
  - Liquid bearings to be preferred (also due to good heat conduction)

\* 1 MHU =  $\sqrt{2}$  MJ

# Tube Technology

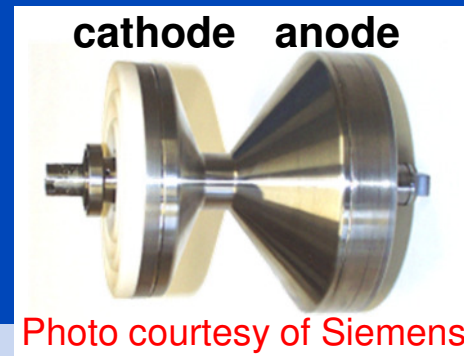
conventional tube  
(rotating anode, helical wire emitter)

high performance tube  
(rotating cathode, anode + envelope, flat emitter)



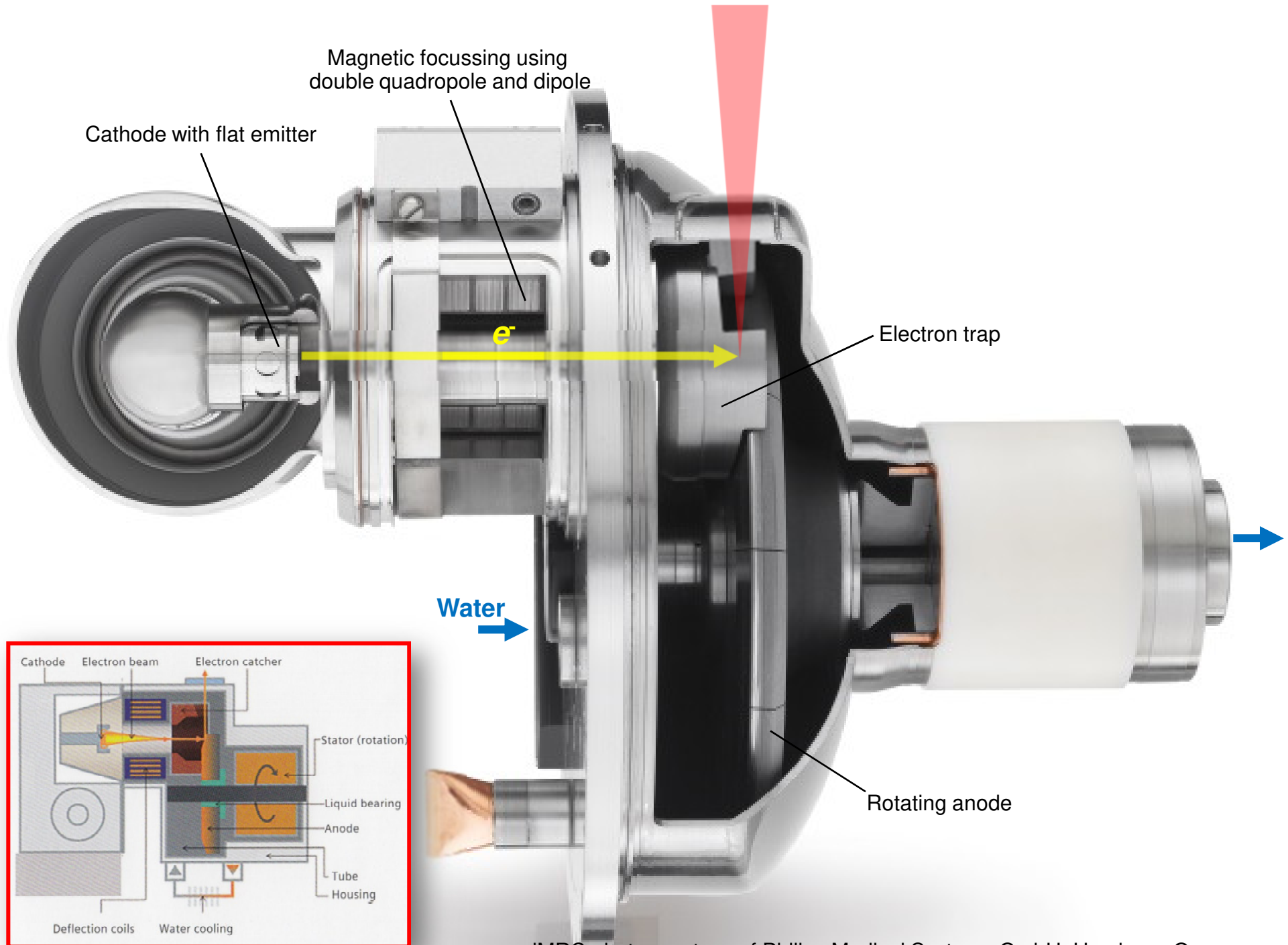
Anode at high temperature  
( $>> 1000\text{ }^{\circ}\text{C}$ )

Radiative cooling ( $\propto T^4$ ) is dominant



Anode at low temperature  
( $<< 1000\text{ }^{\circ}\text{C}$ )

Conductive cooling ( $\propto T$ ) is dominant



Magnetic focussing using double quadropole and dipole

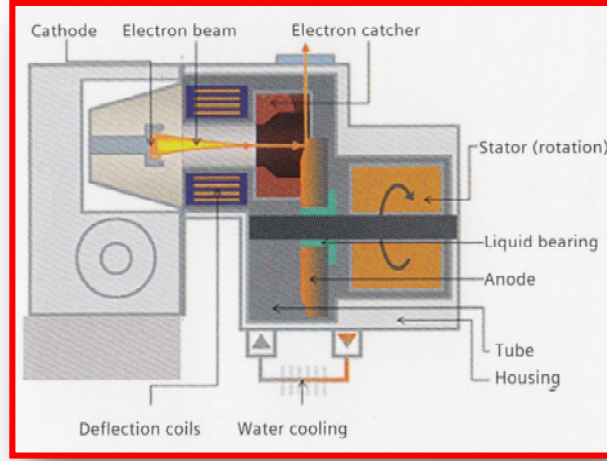
Cathode with flat emitter

$e^-$

Electron trap

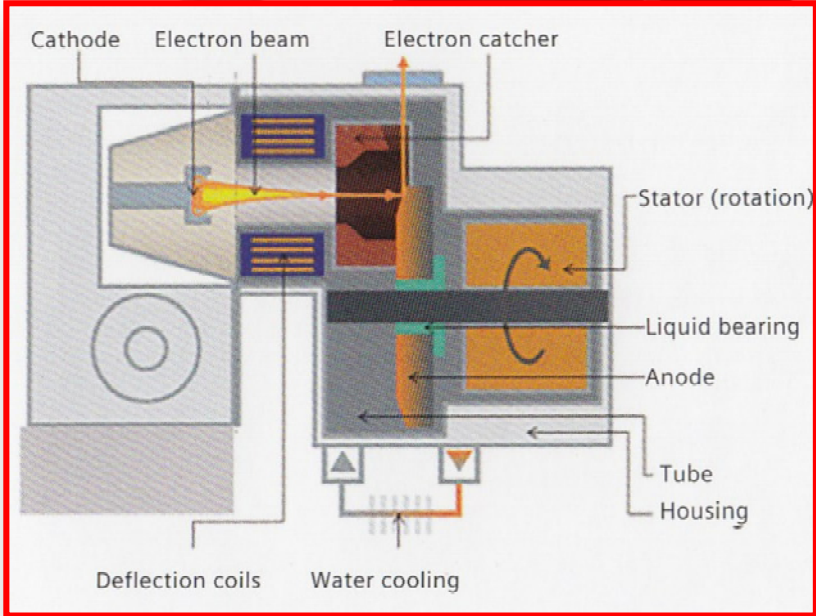
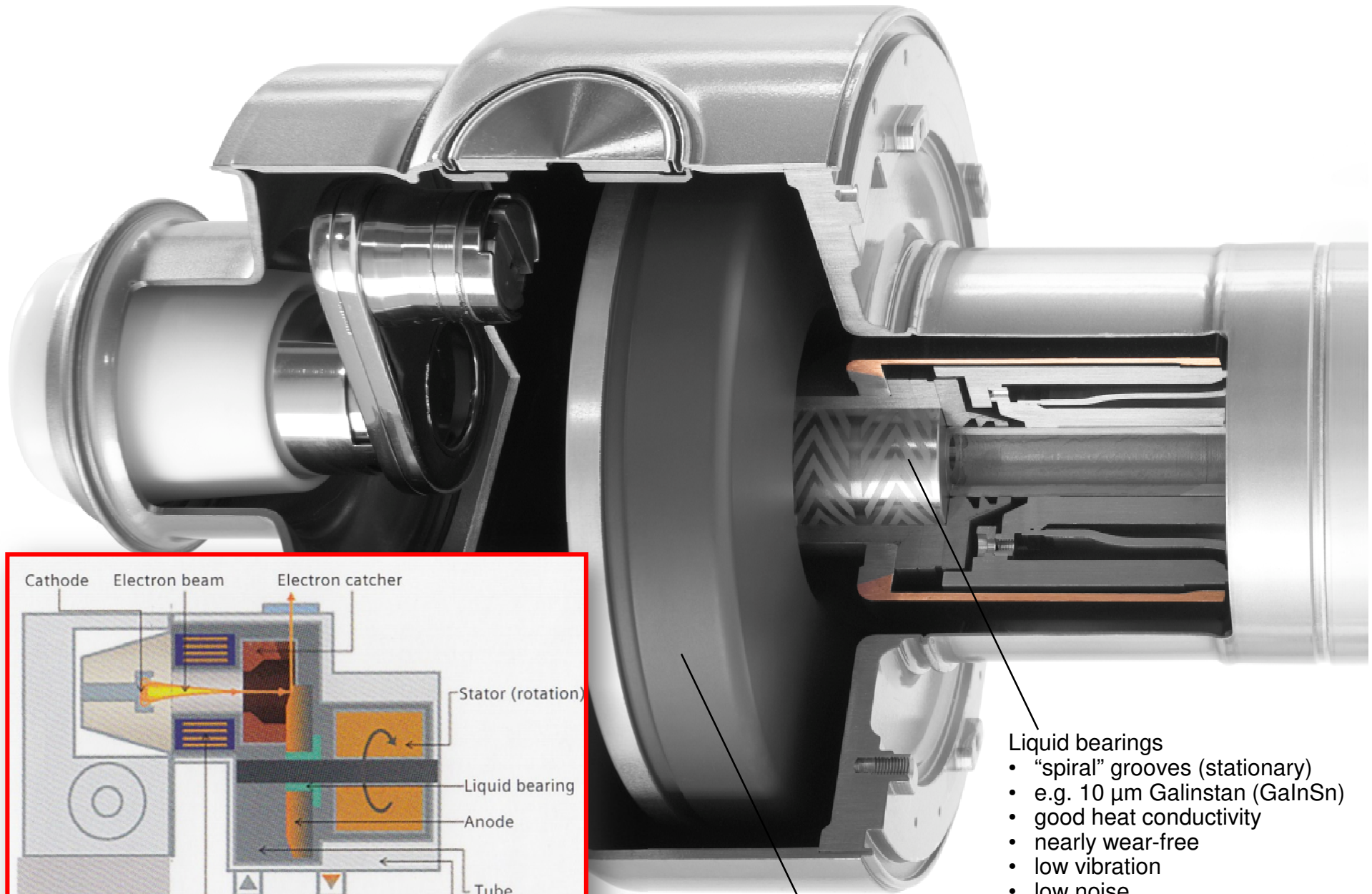
Water

Rotating anode



iMRC photo courtesy of Philips Medical Systems GmbH, Hamburg, Germany



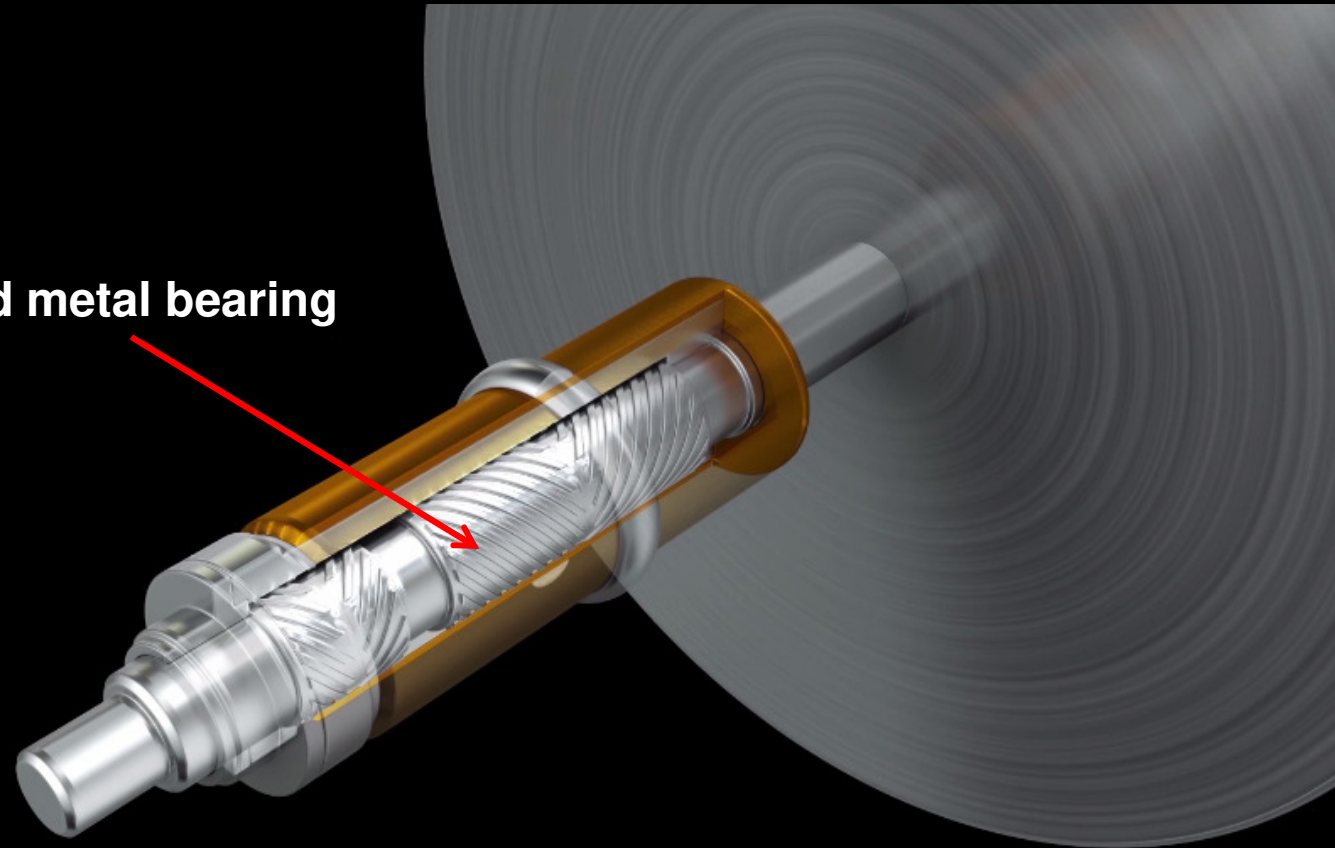


- Liquid bearings
- “spiral” grooves (stationary)
  - e.g. 10 μm Galinstan (GaInSn)
  - good heat conductivity
  - nearly wear-free
  - low vibration
  - low noise

Graphite to store heat

Courtesy of Philips Medical Systems GmbH, Hamburg, Germany

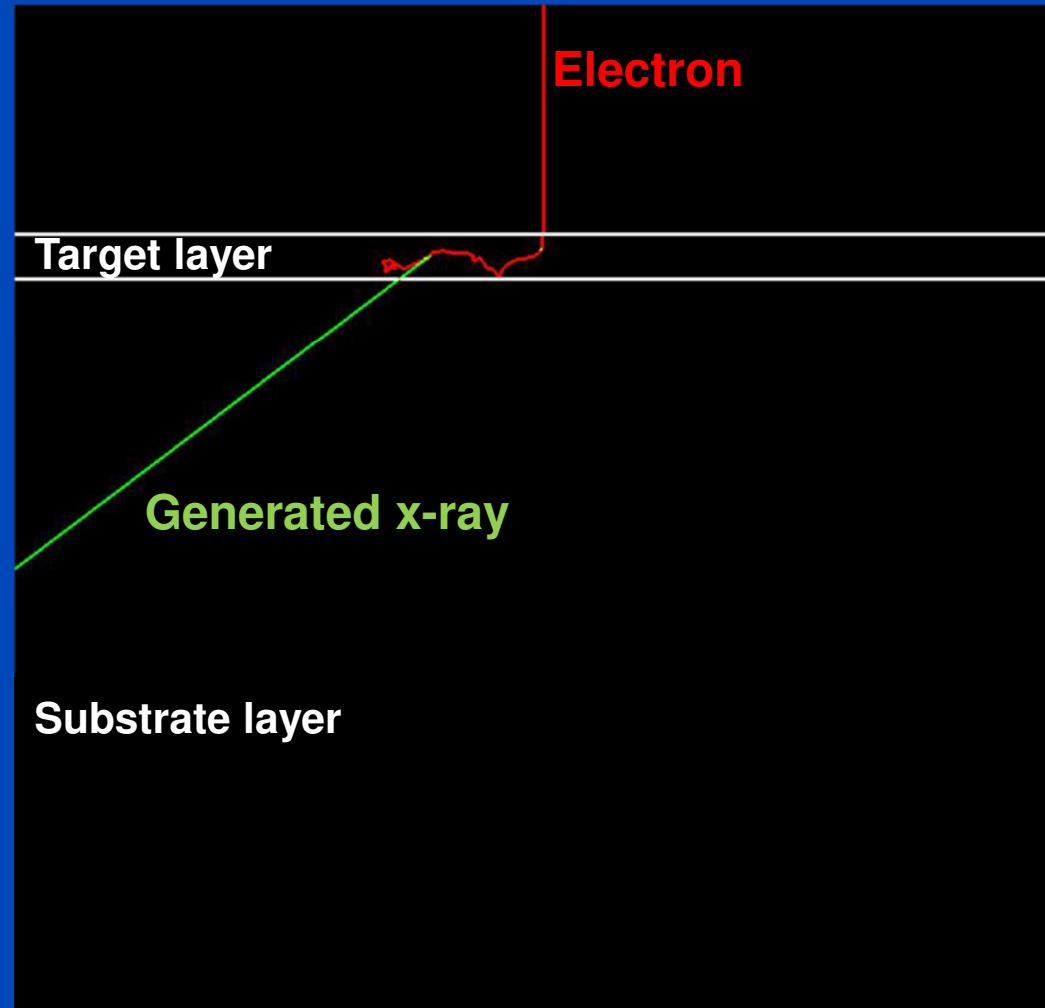
**Liquid metal bearing**



Courtesy of Canon Medical Systems, USA

# Estimation of the X-Ray Spectrum

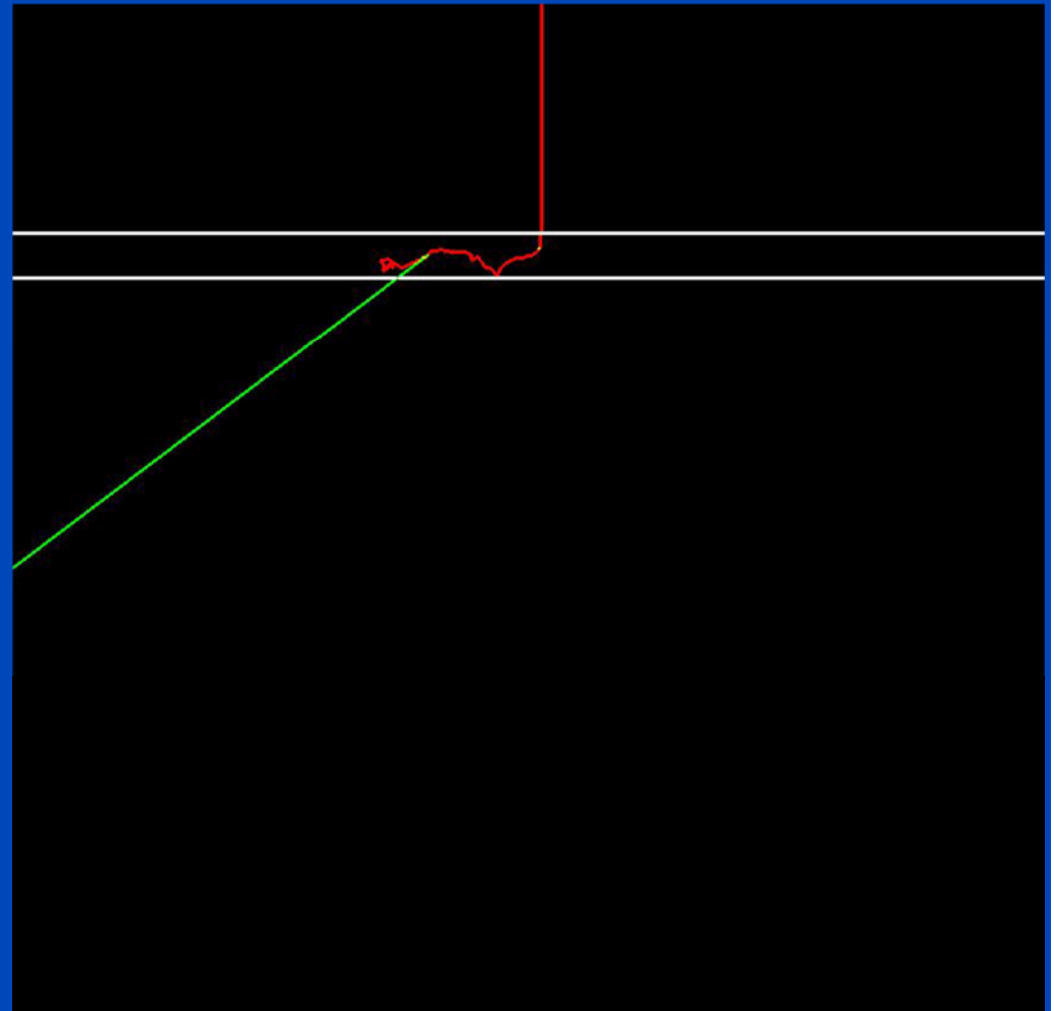
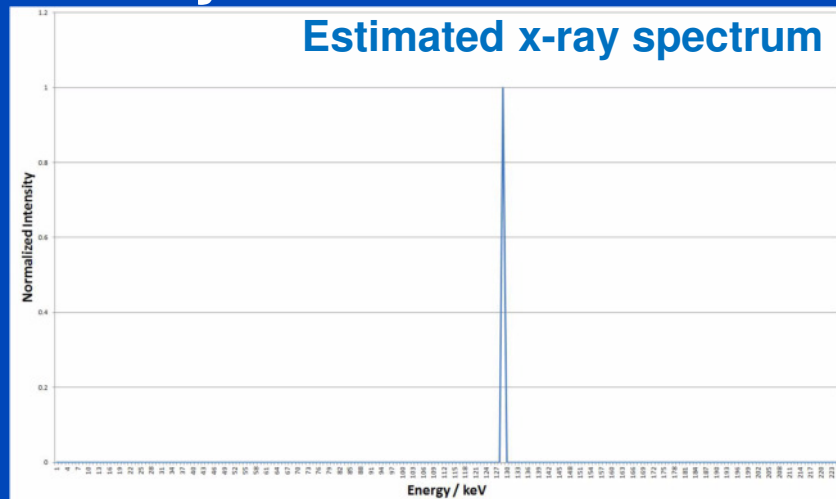
- Monte-Carlo simulation of single electron tracks through target<sup>1</sup>
- Target configuration of the industrial CT system



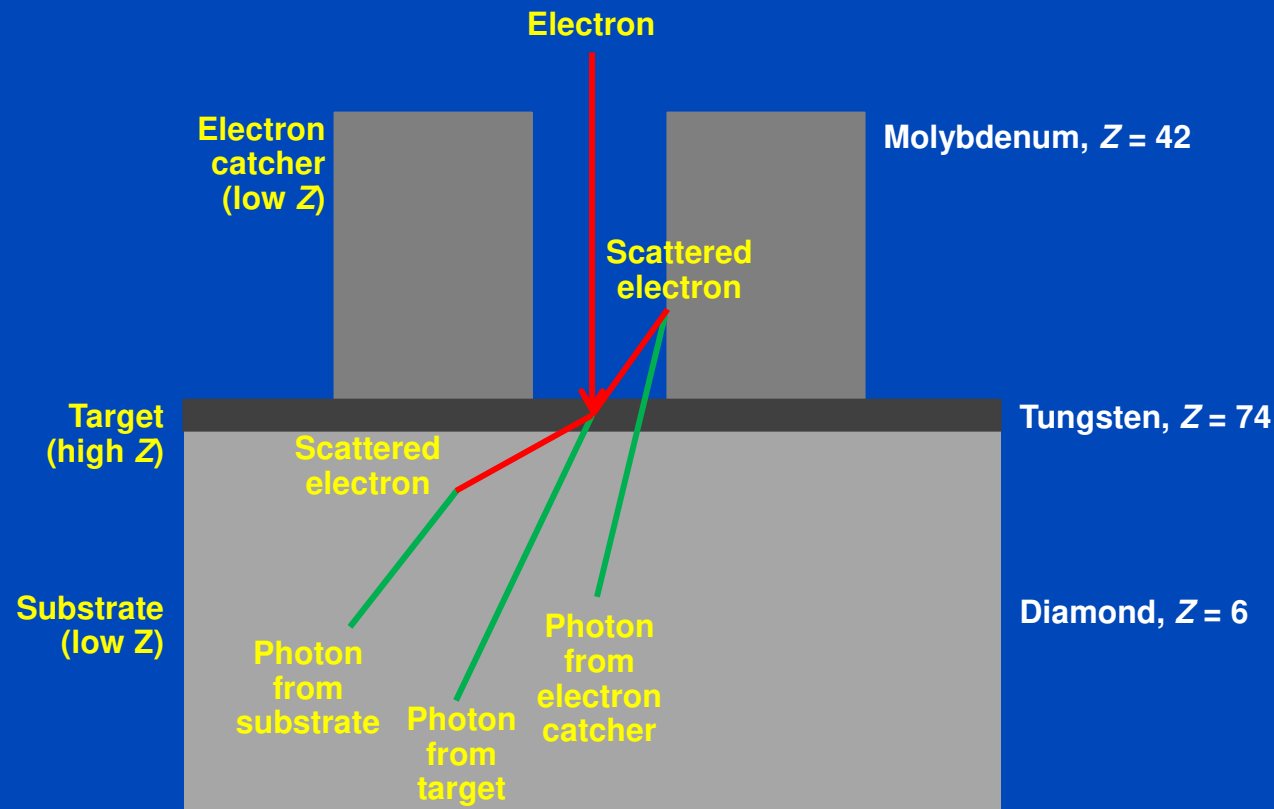
<sup>1</sup>S. Agostinelli et al, "Geant4—a simulation toolkit", Nucl. Instrum. Meth. A. 506(3), 250-303 (2003)

# Estimation of the X-Ray Spectrum

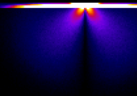
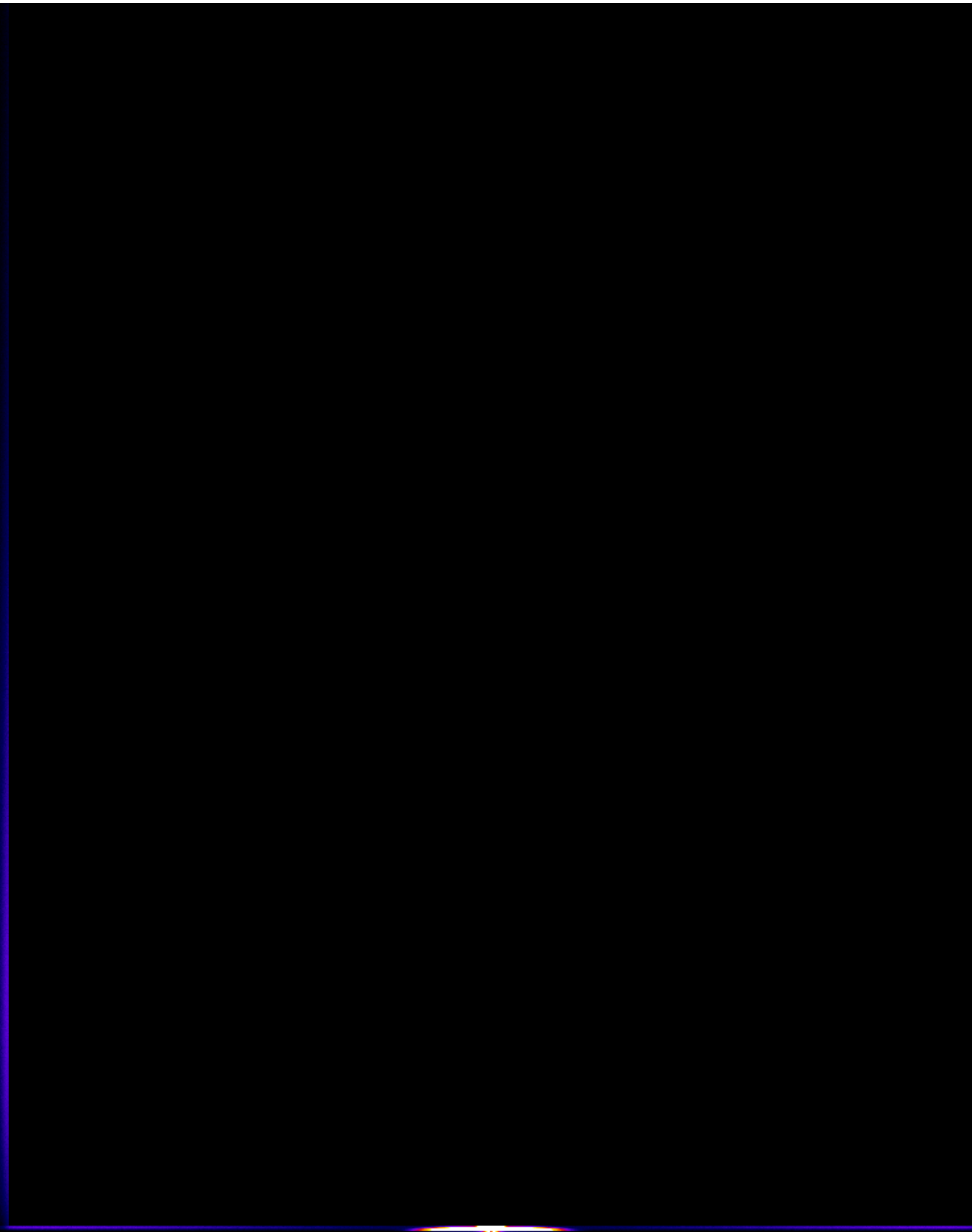
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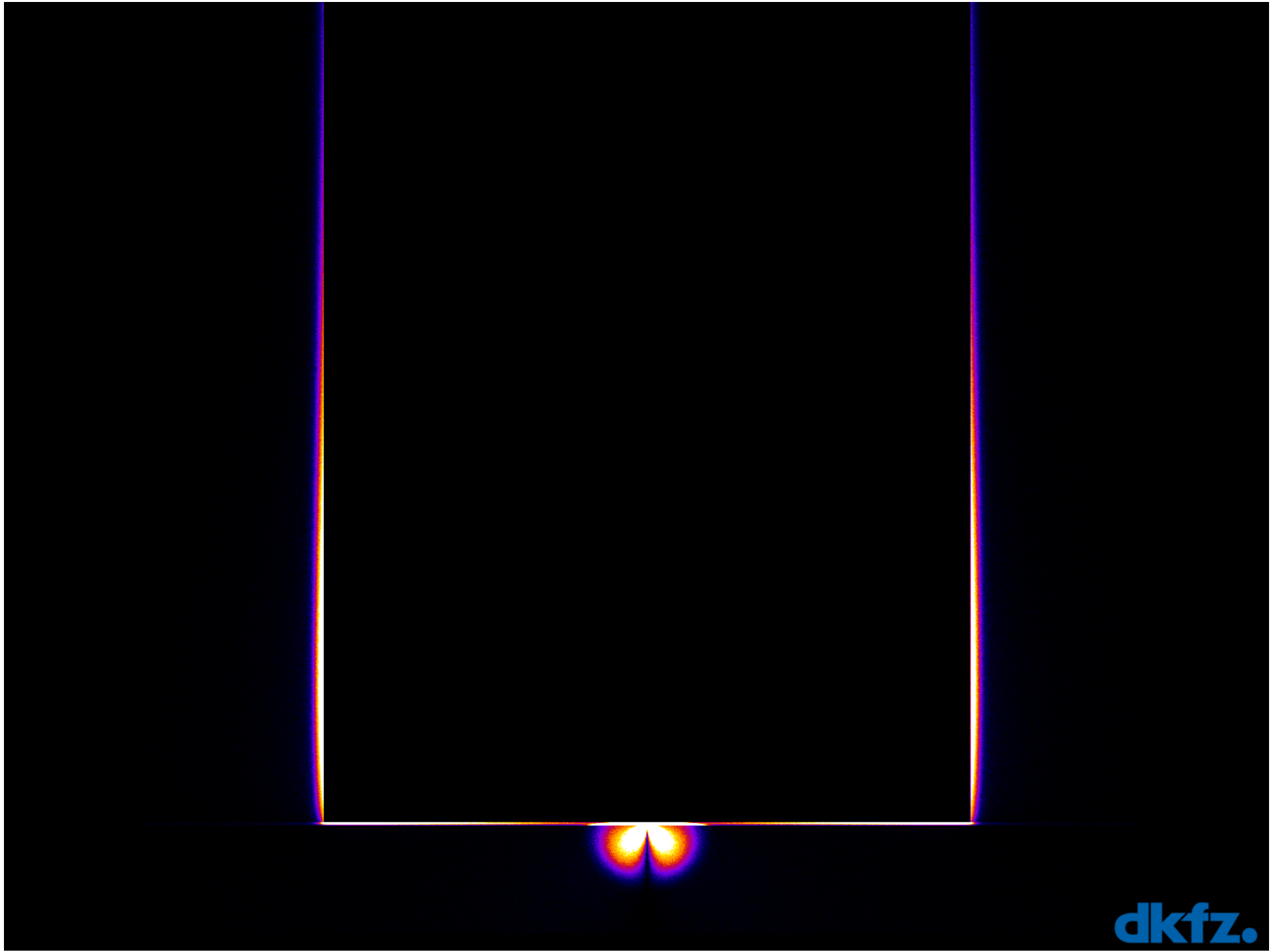


# Estimation of Off-Focal Radiation by MC Simulation of the X-Ray Tube





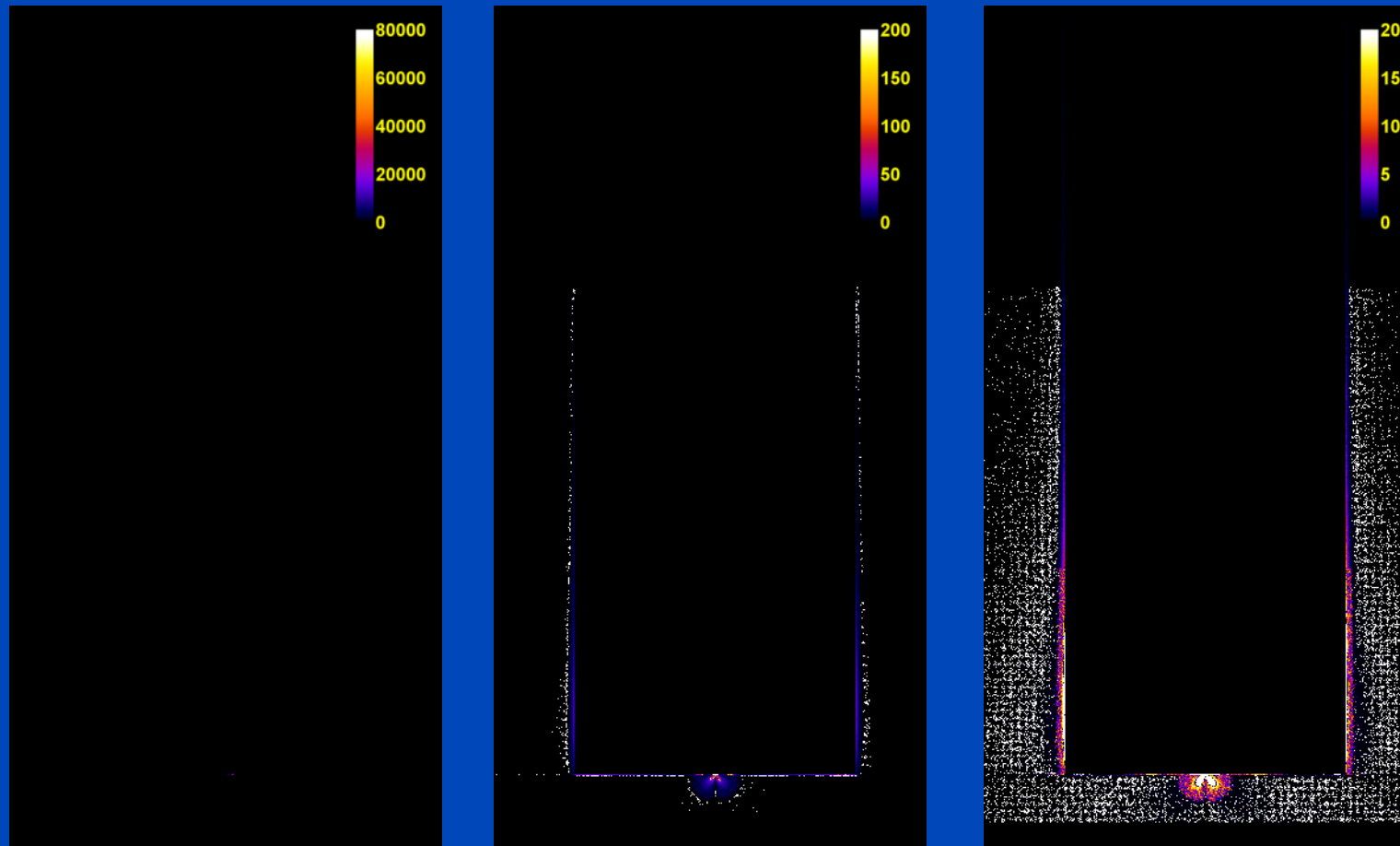




dkfz.

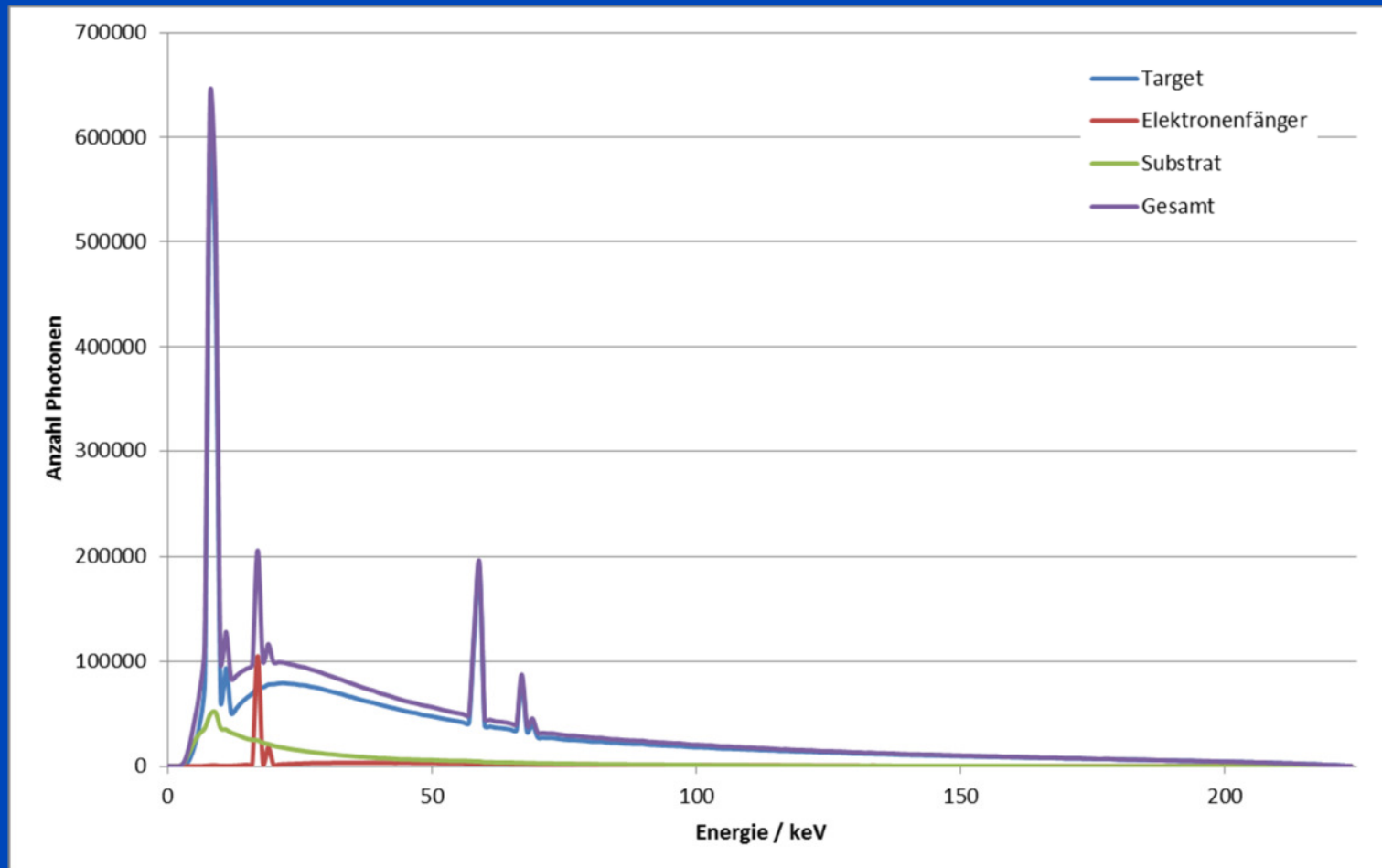


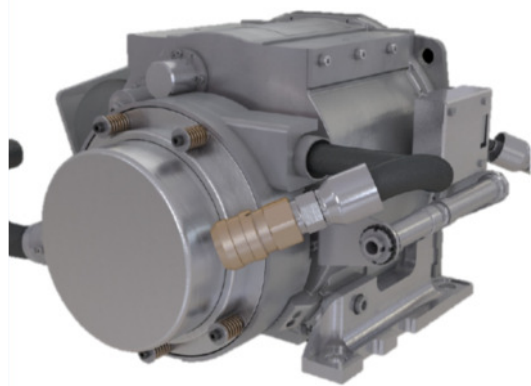
# Off-Focal Radiation of a Micro Focus Transmission Source



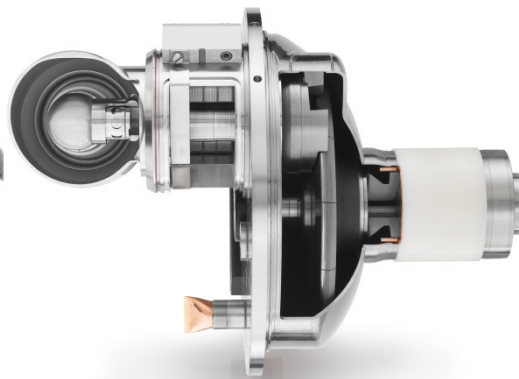
The three images are identical up to their window center and width. We simulated a needle beam of electrons. **dkfz**<sub>33</sub>

# Spectral Distribution of On- and Off-Focal Radiation





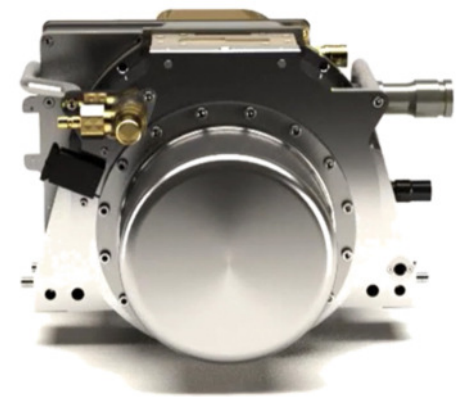
**Performix HDw (GE)**



**iMRC (Philips)**

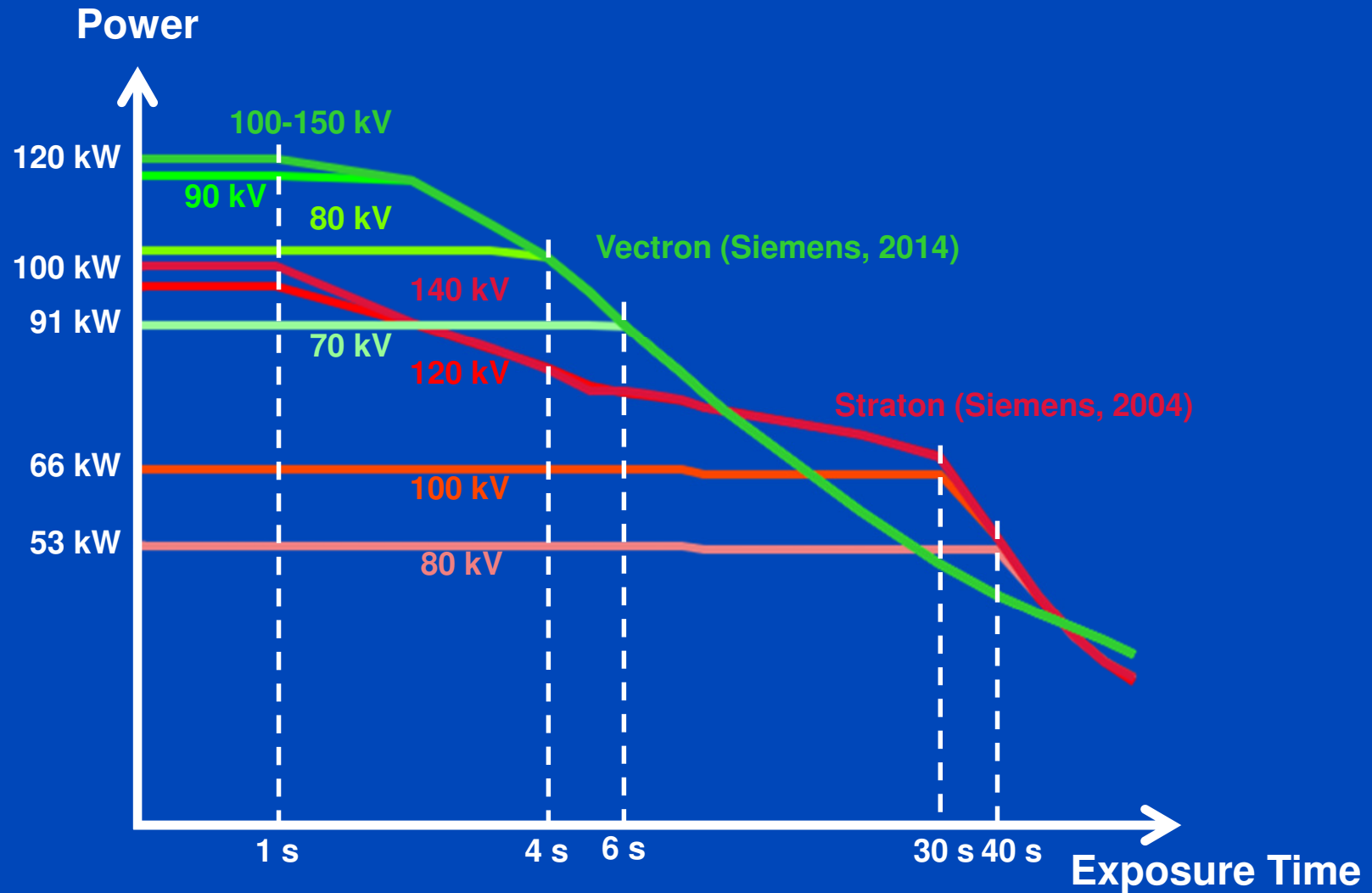


**Straton (Siemens)**

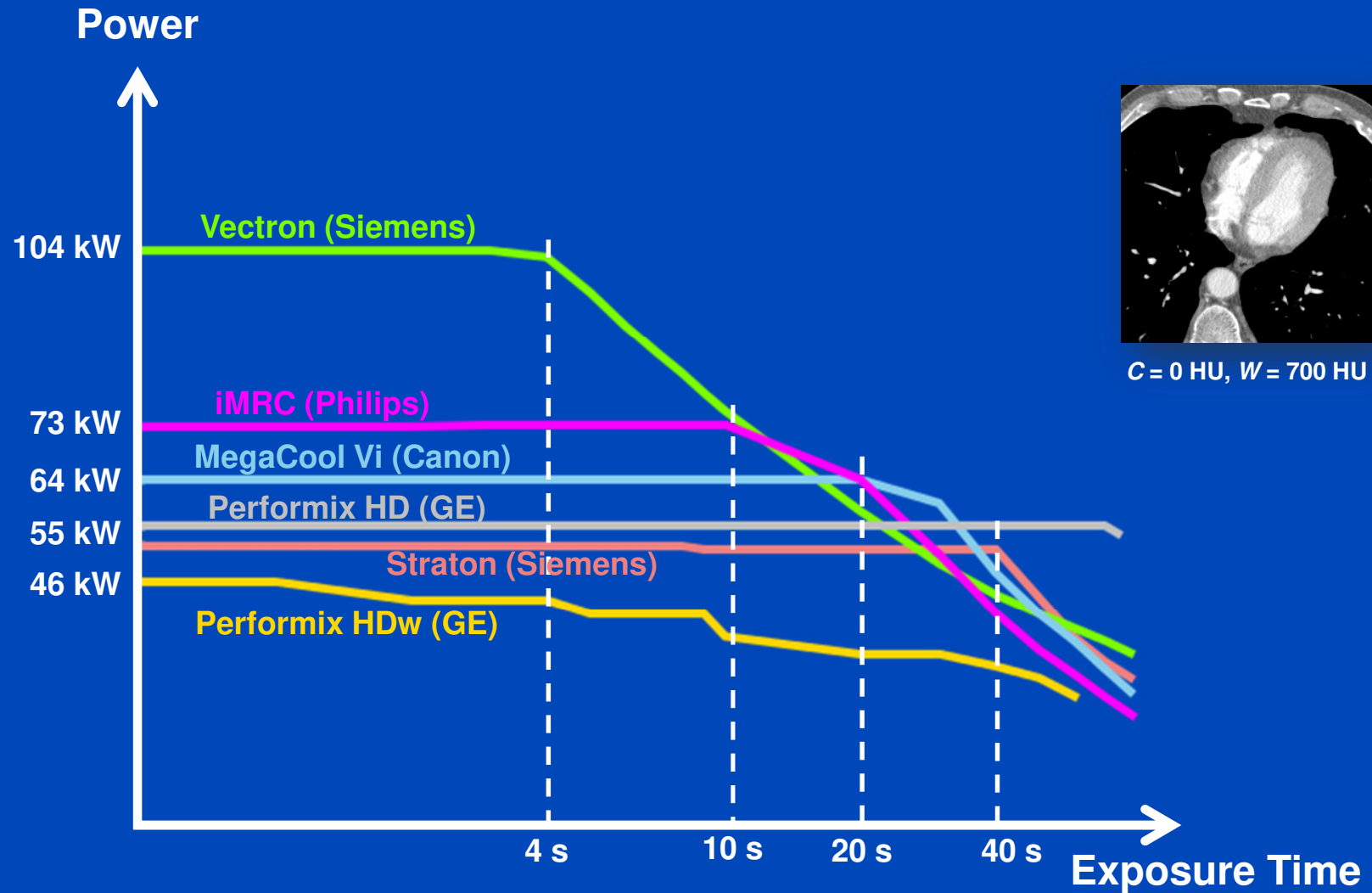


**Vectron (Siemens)**

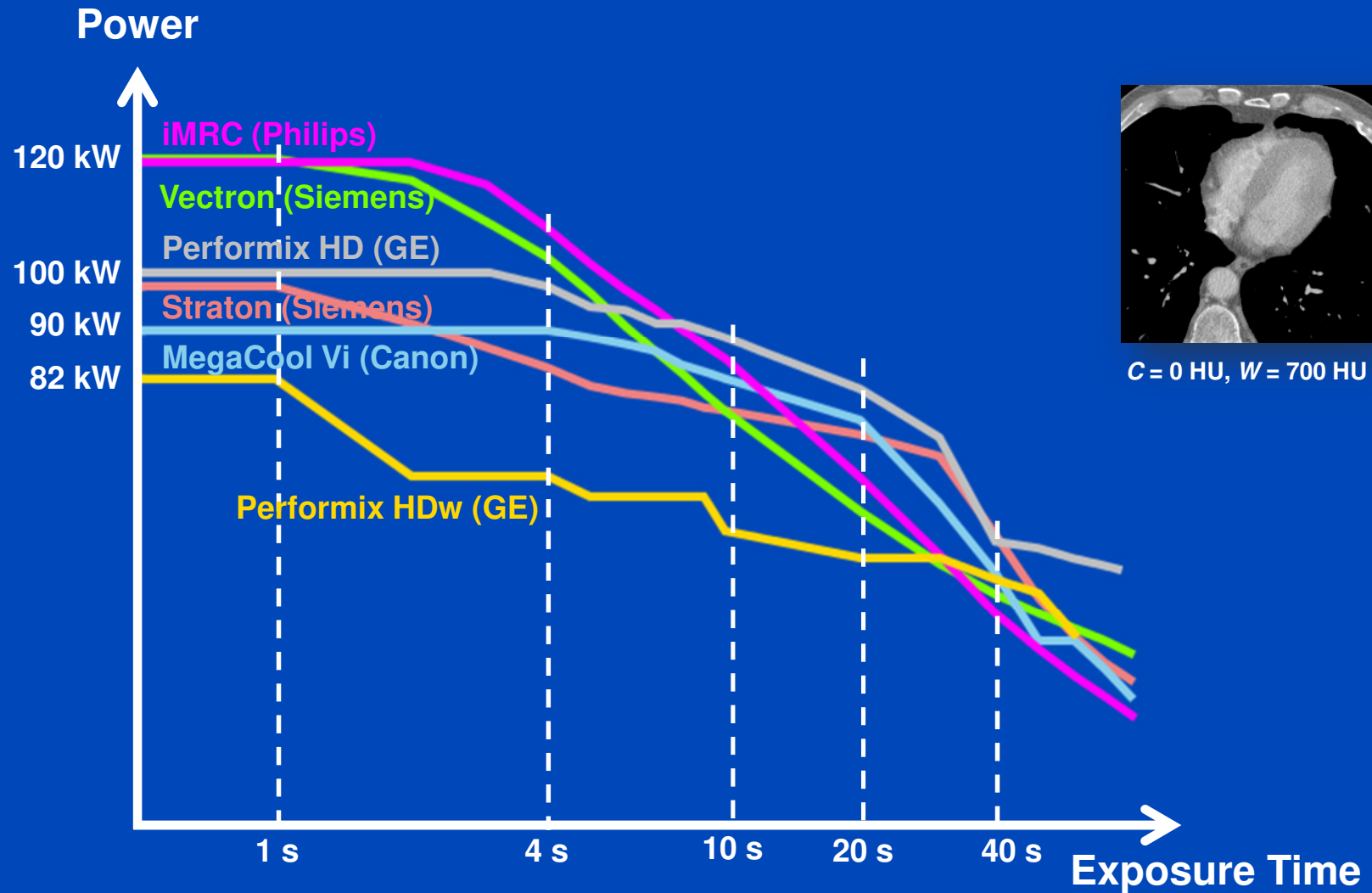
# Straton vs. Vectron at all kV



# Tube Voltage 80 kV

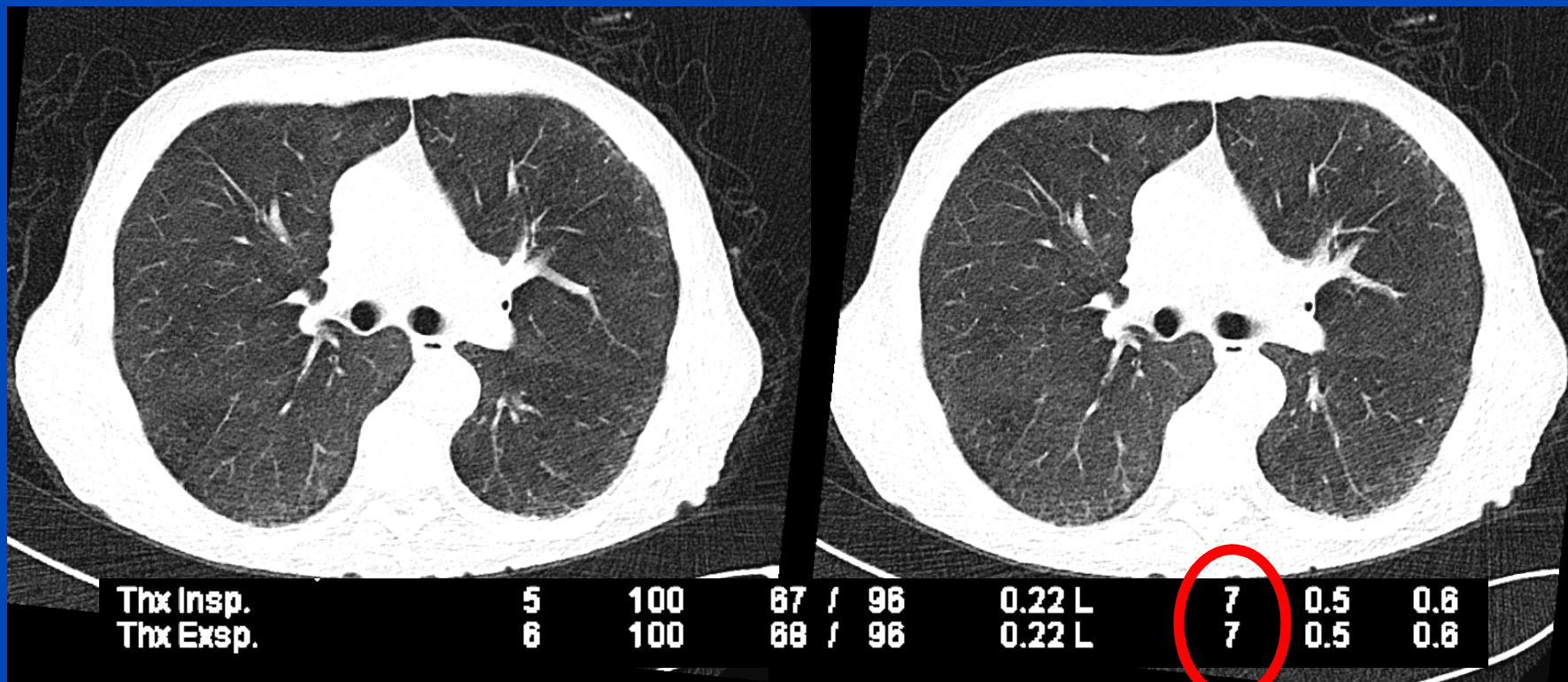


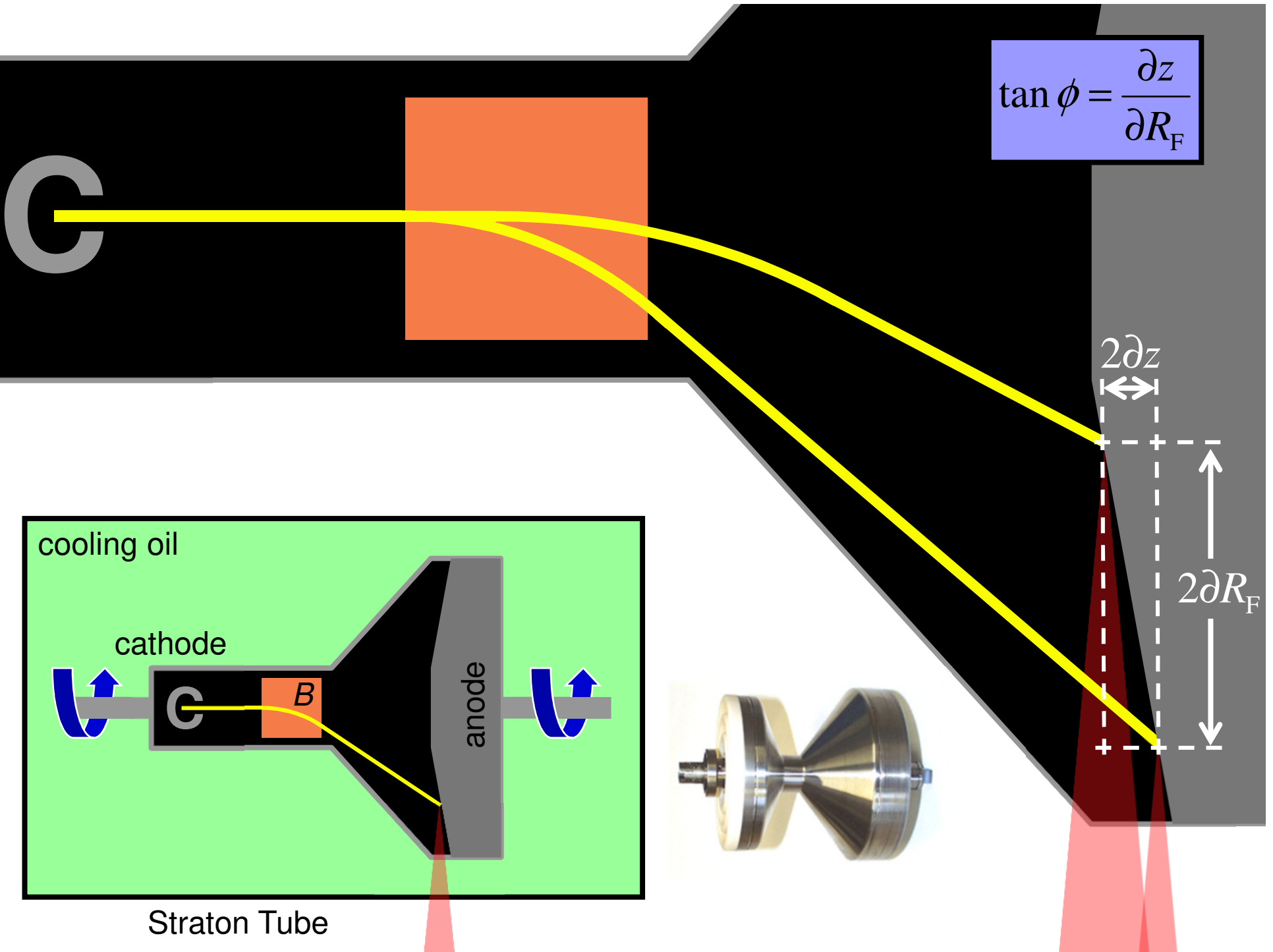
# Tube Voltage 120 kV



# Somatom Force: Ultra Low Dose Lung Imaging

- Atypical pneumonia in inspiration and expiration
- Turbo Flash mode, 737 mm/s, 100 kV Sn
- DLP = 7 mGy·cm  $\approx$  0.1 mSv per scan

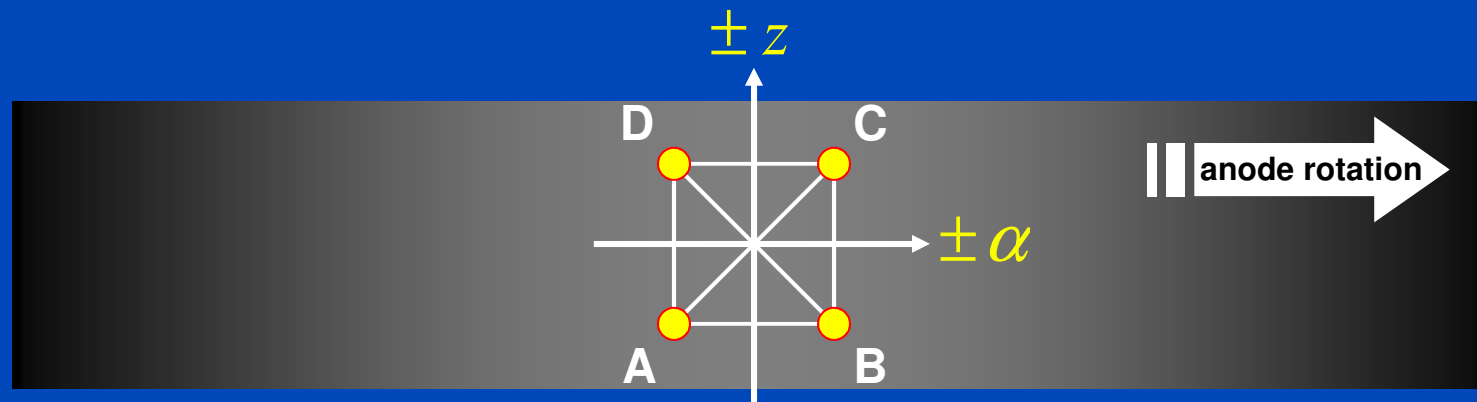




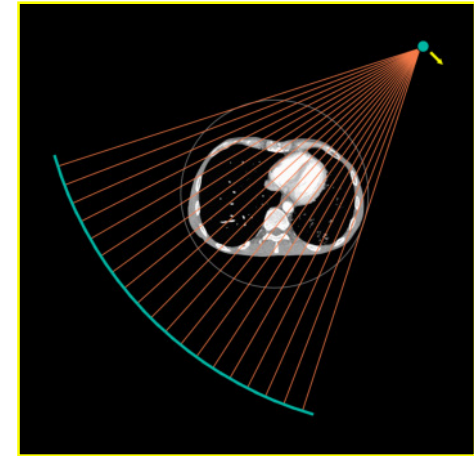
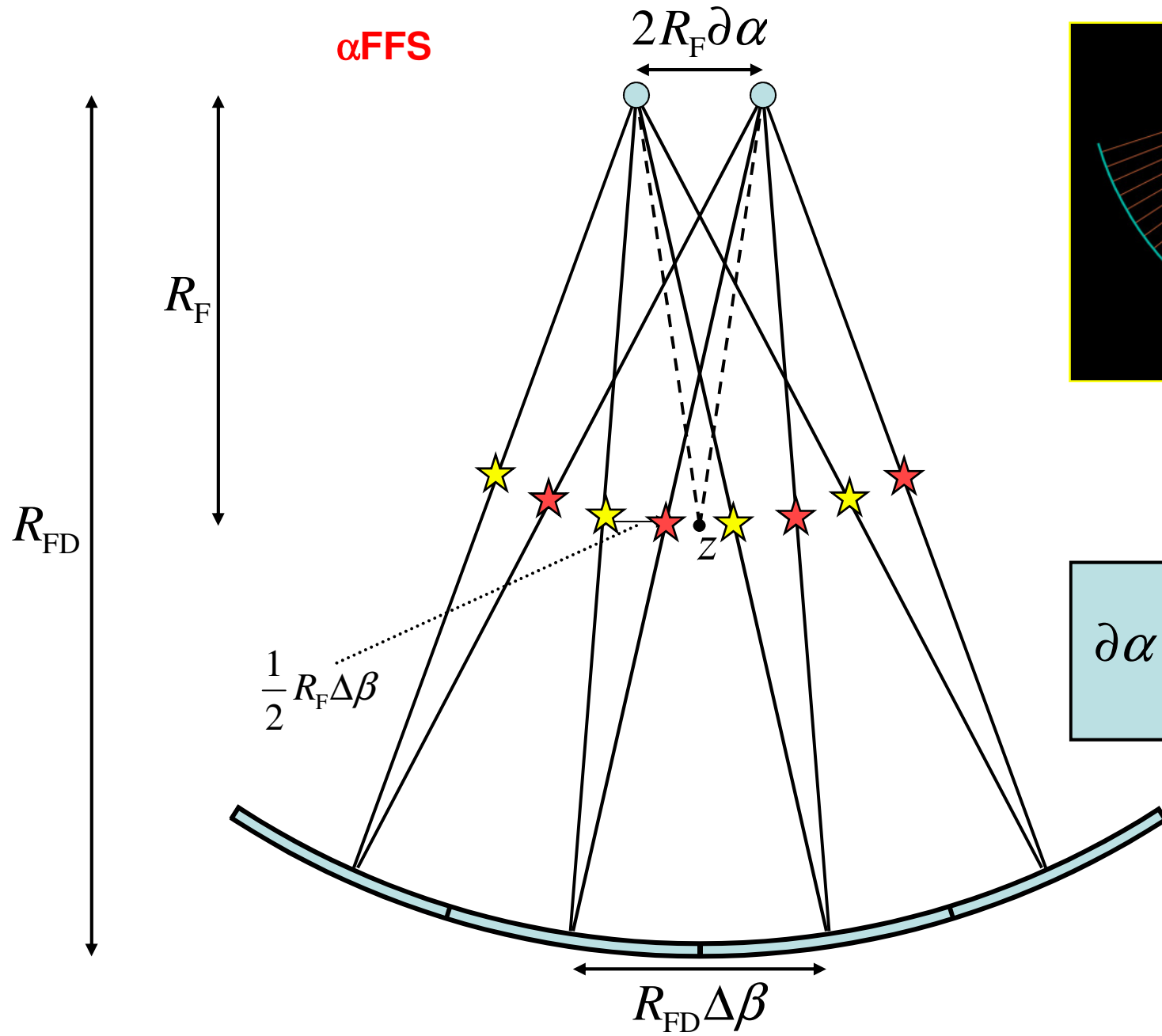


# $\alpha$ FFS and zFFS

- The flying focal spot (FFS) can be used to improve the in-plane (lateral) sampling as well as the through-plane (longitudinal) sampling.

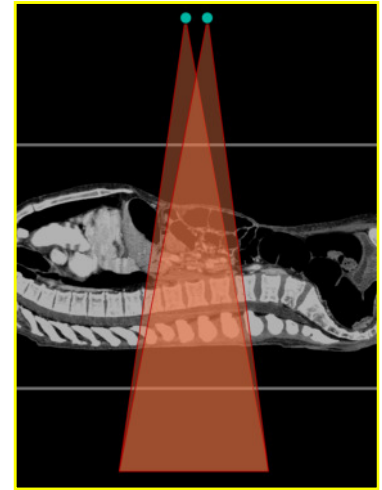
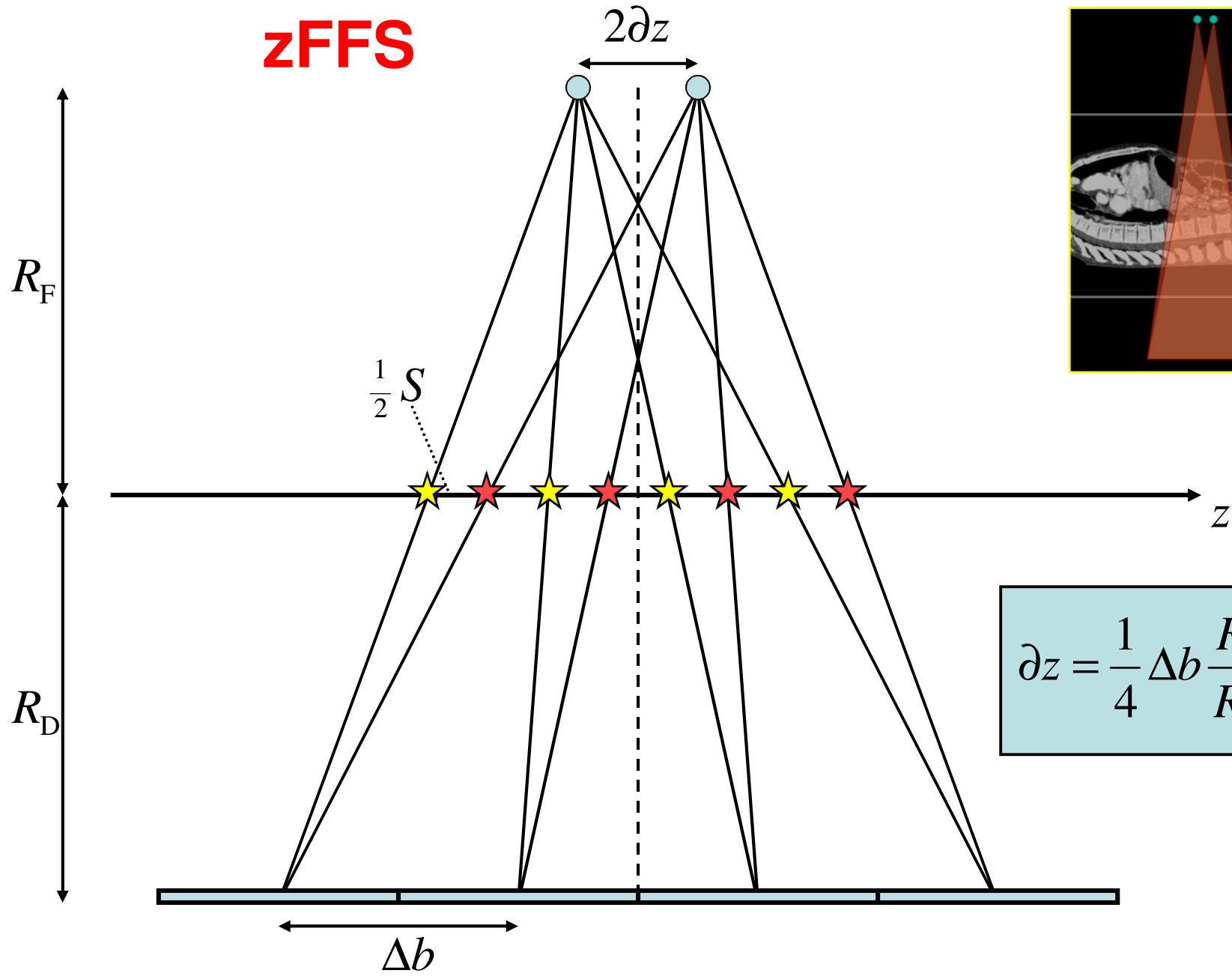


Anode as viewed from the isocenter



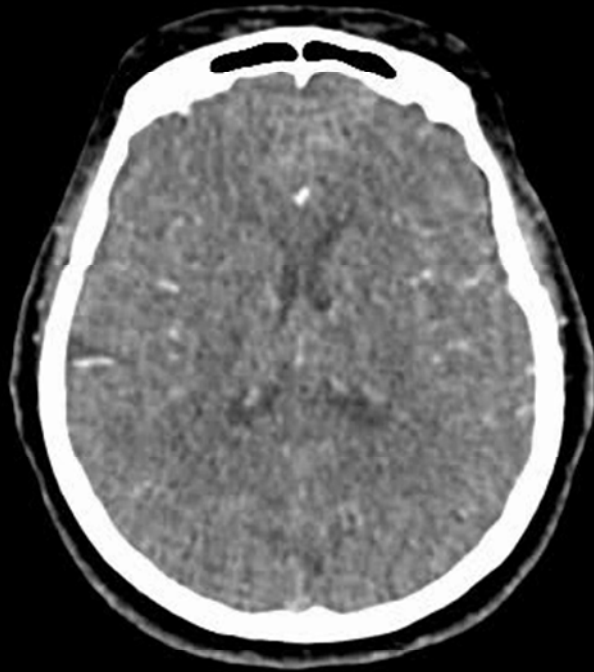
$$\partial \alpha = \frac{1}{4} \Delta \beta \frac{R_{FD}}{R_D}$$

# zFFS

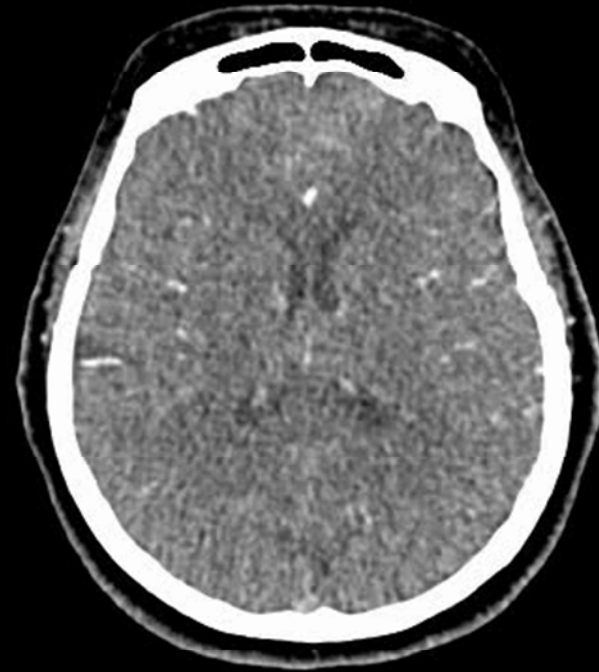


$$\partial z = \frac{1}{4} \Delta b \frac{R_F}{R_D}$$

# Windmill Artifacts and their Removal



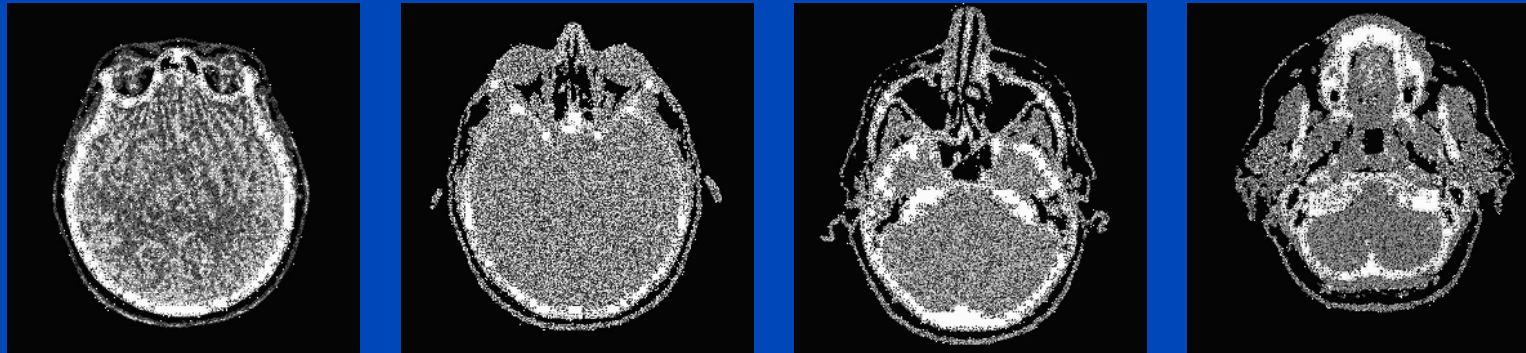
Standard (no FFS)



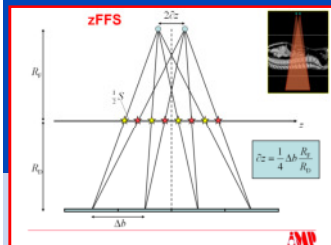
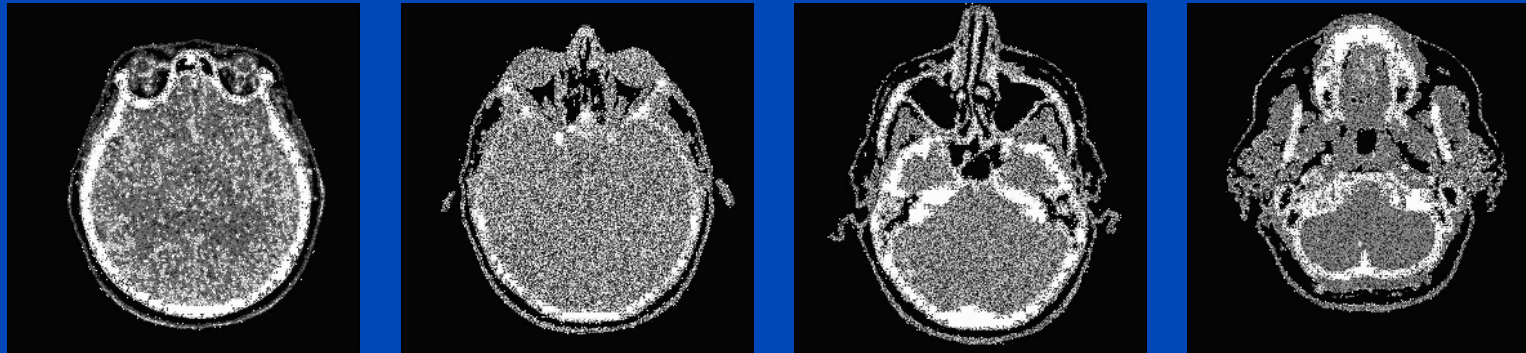
Double z-Sampling (zFFS)

# Sampling Effects during Acquisition

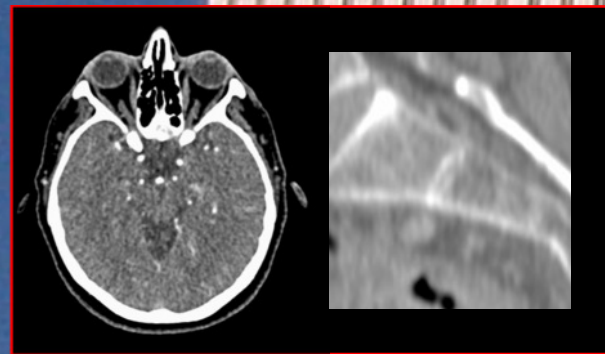
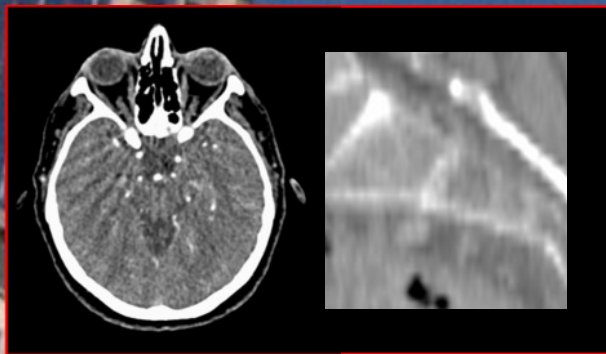
Std.



FFS



# Sampling, Aliasing, Nyquist-Condition

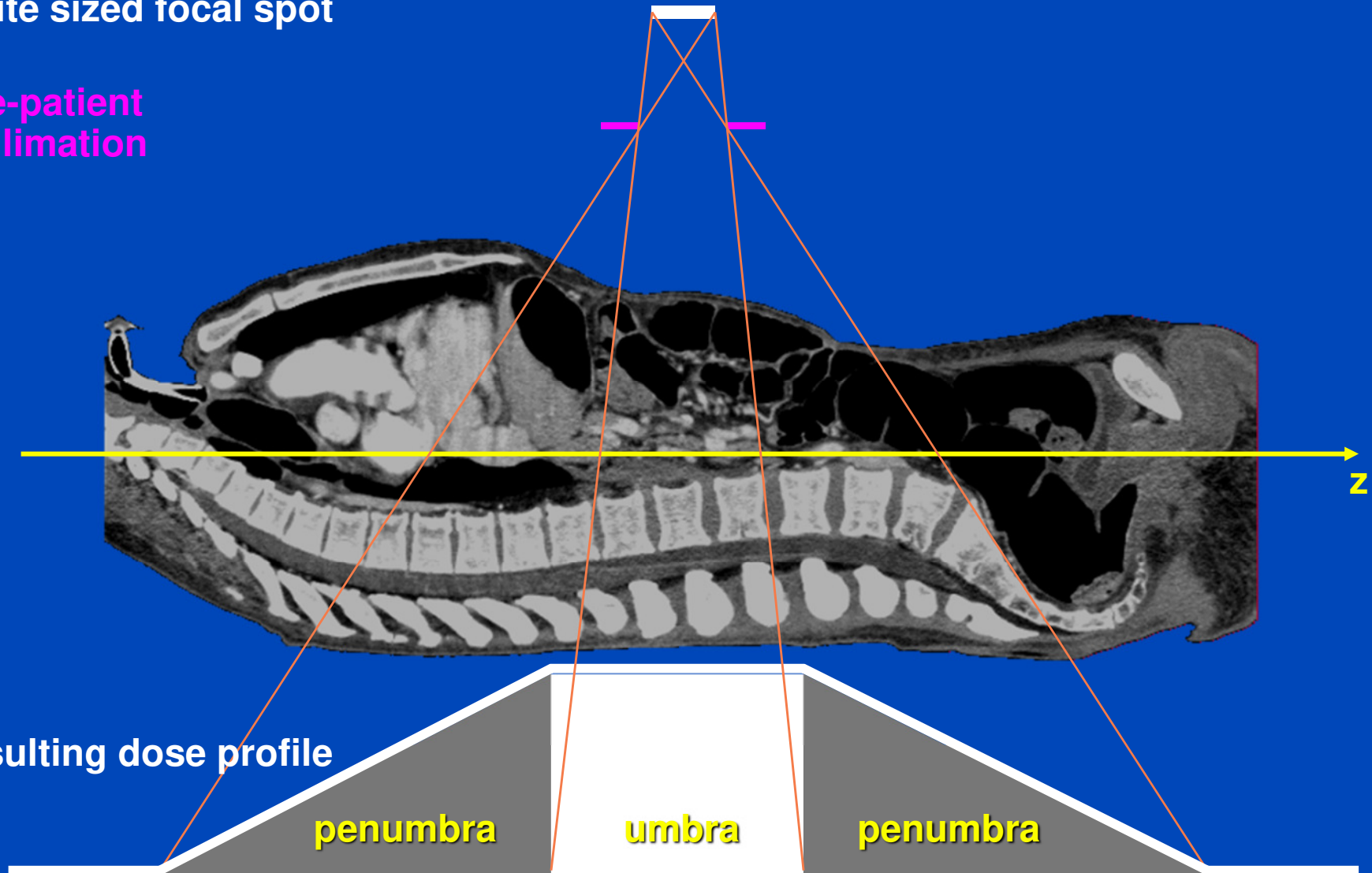


Edward Durell Stone, Amoco building, Chicago, 1973

# Dose Profile: Penumbra

finite sized focal spot

pre-patient  
collimation



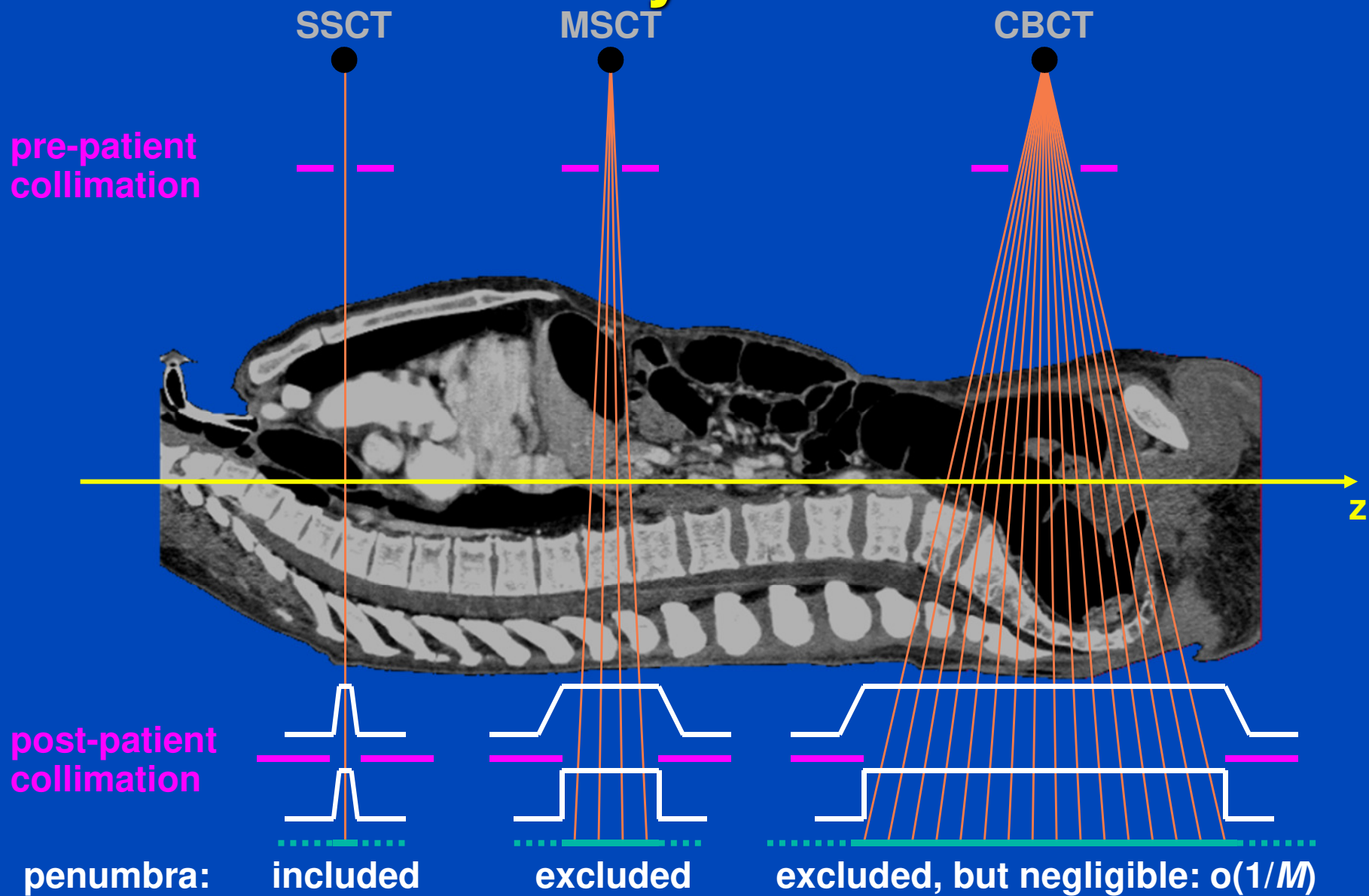
resulting dose profile

penumbra

umbra

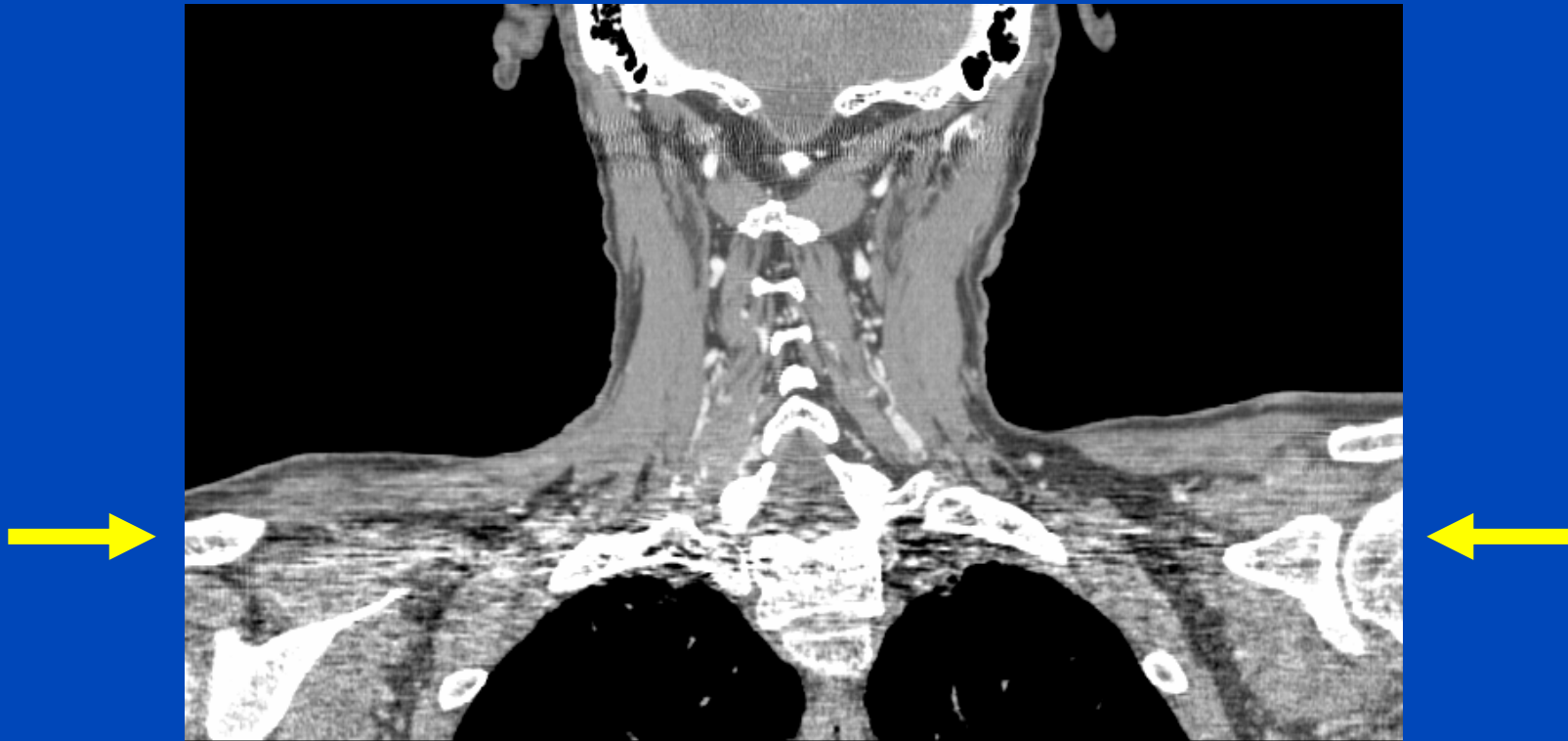
penumbra

# Dose Efficiency in the z-Direction

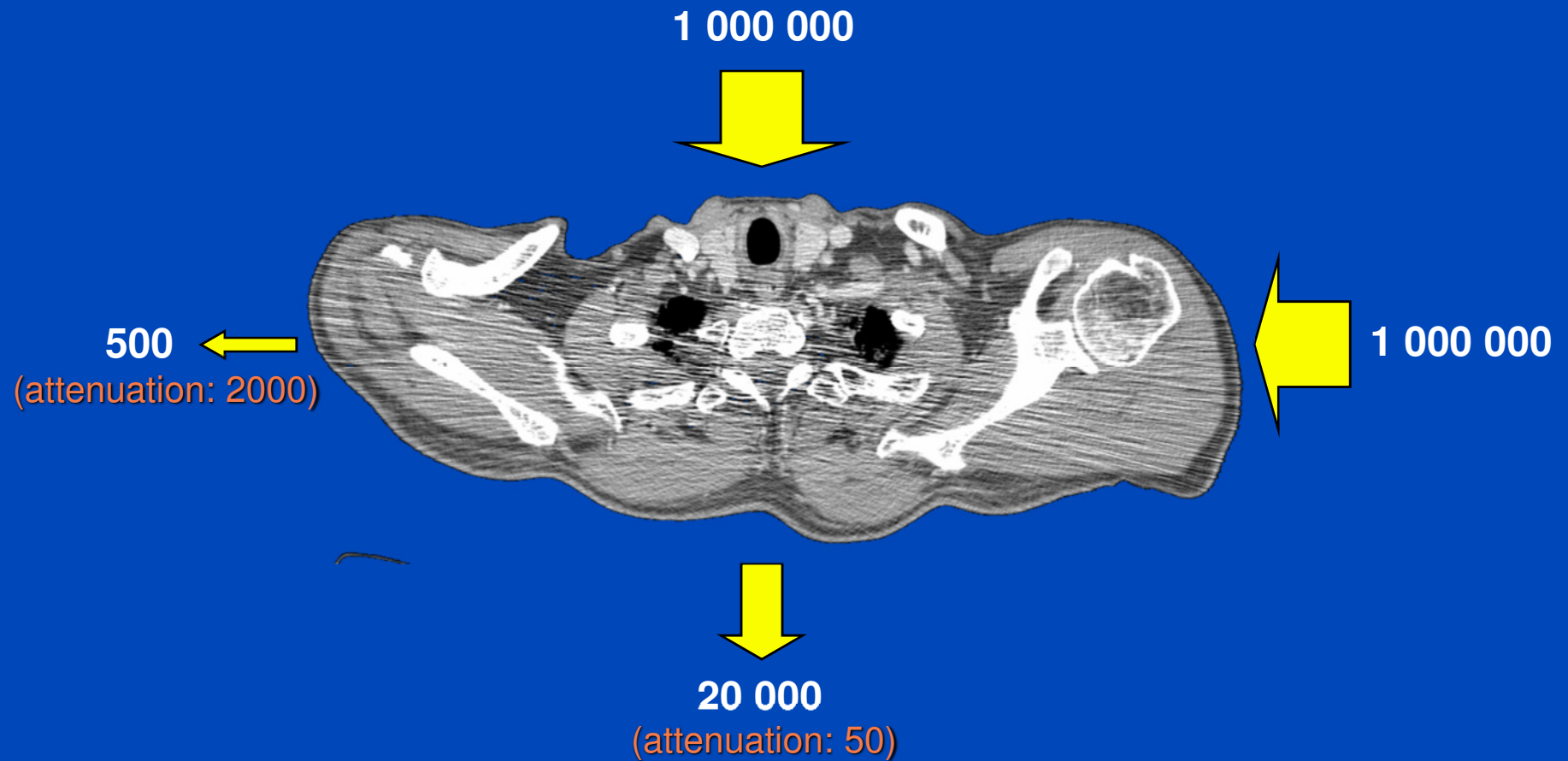




# Photon Starvation



# Tube Current Modulation



**Constant tube current: High, inhomogeneous noise.**

$$\sigma_{\text{pixel}}^2 \propto \sum_n \sigma_{\text{projection } n}^2$$

# Theory of DOM, TCM, AEC ...

$$\int d\alpha \left( \underbrace{\text{Var } p(\alpha)}_{\text{minimize noise}} + \underbrace{\lambda D(I(\alpha))}_{\text{keep dose constant}} \right) = \min$$

$$\int d\alpha \left( \underbrace{D(I(\alpha))}_{\text{minimize dose}} + \underbrace{\lambda \text{Var } p(\alpha)}_{\text{keep noise constant}} \right) = \min$$

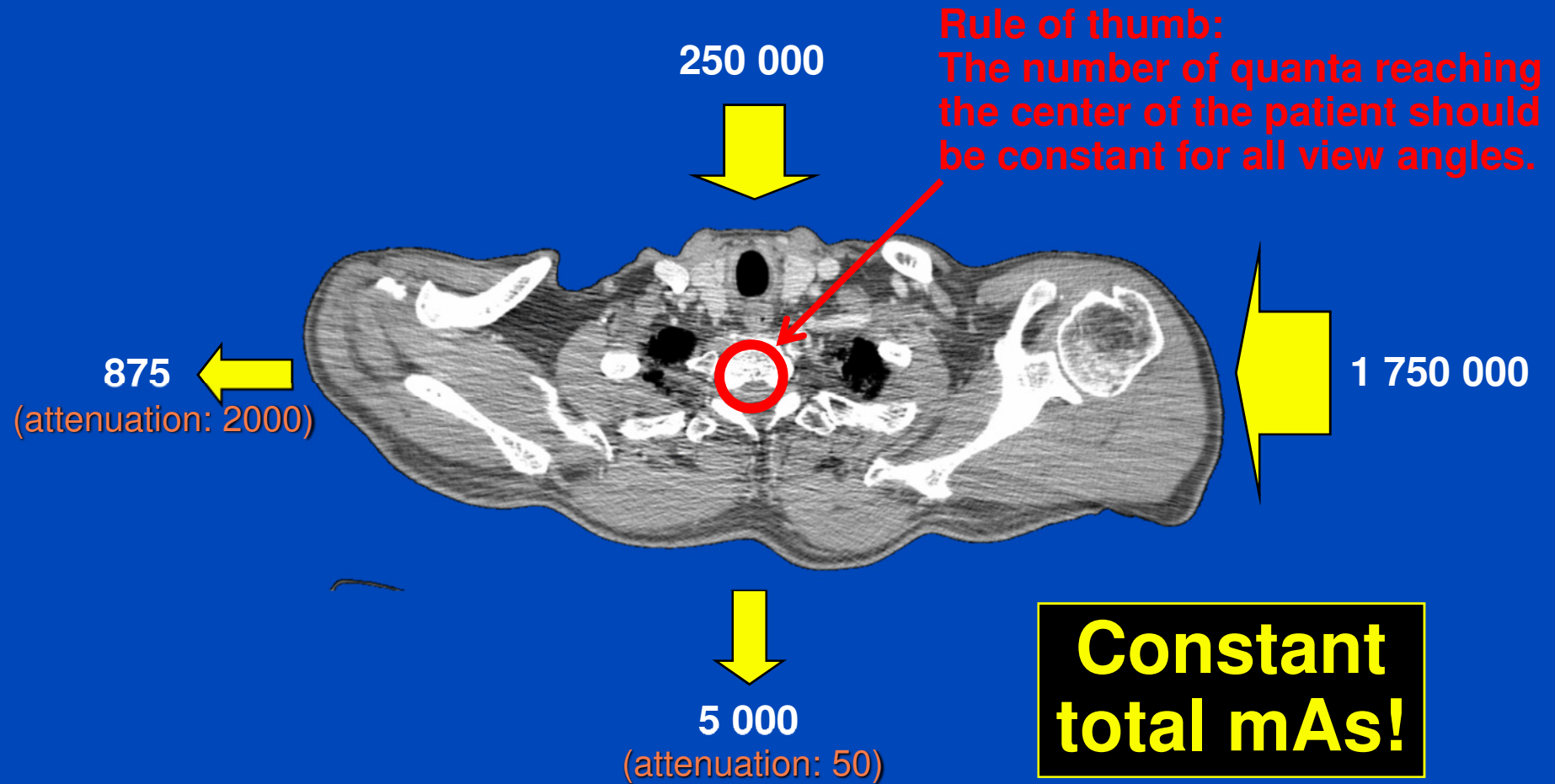
$$p = p(q)$$

$$\text{Var } q = \gamma \frac{e^q}{I}$$

$$D = \kappa I$$

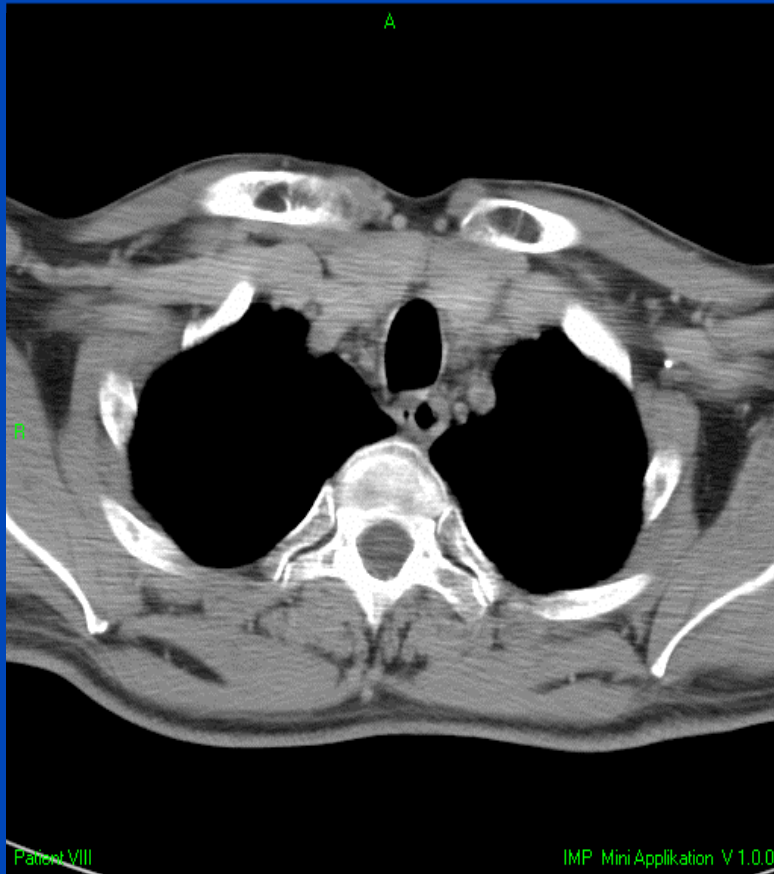
$$I^2(\alpha) \propto \left( \frac{\partial p}{\partial q} \right)^2 \gamma \frac{e^q}{\kappa}$$

# Tube Current Modulation

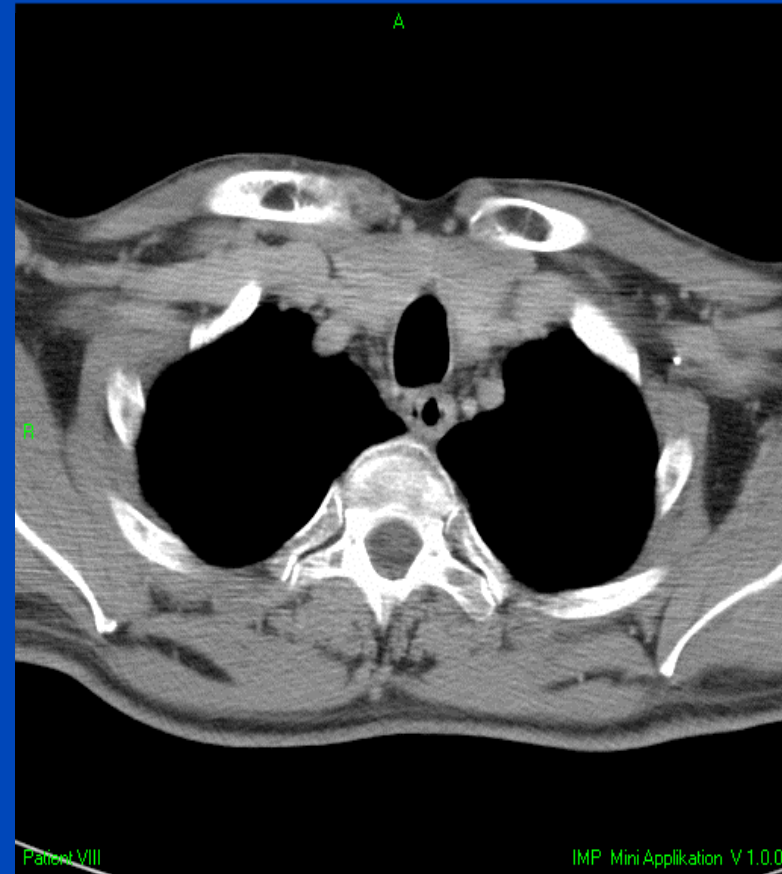


**Modulated tube current: Low, homogeneous noise.**

# Dose Reduction by Tube Current Modulation



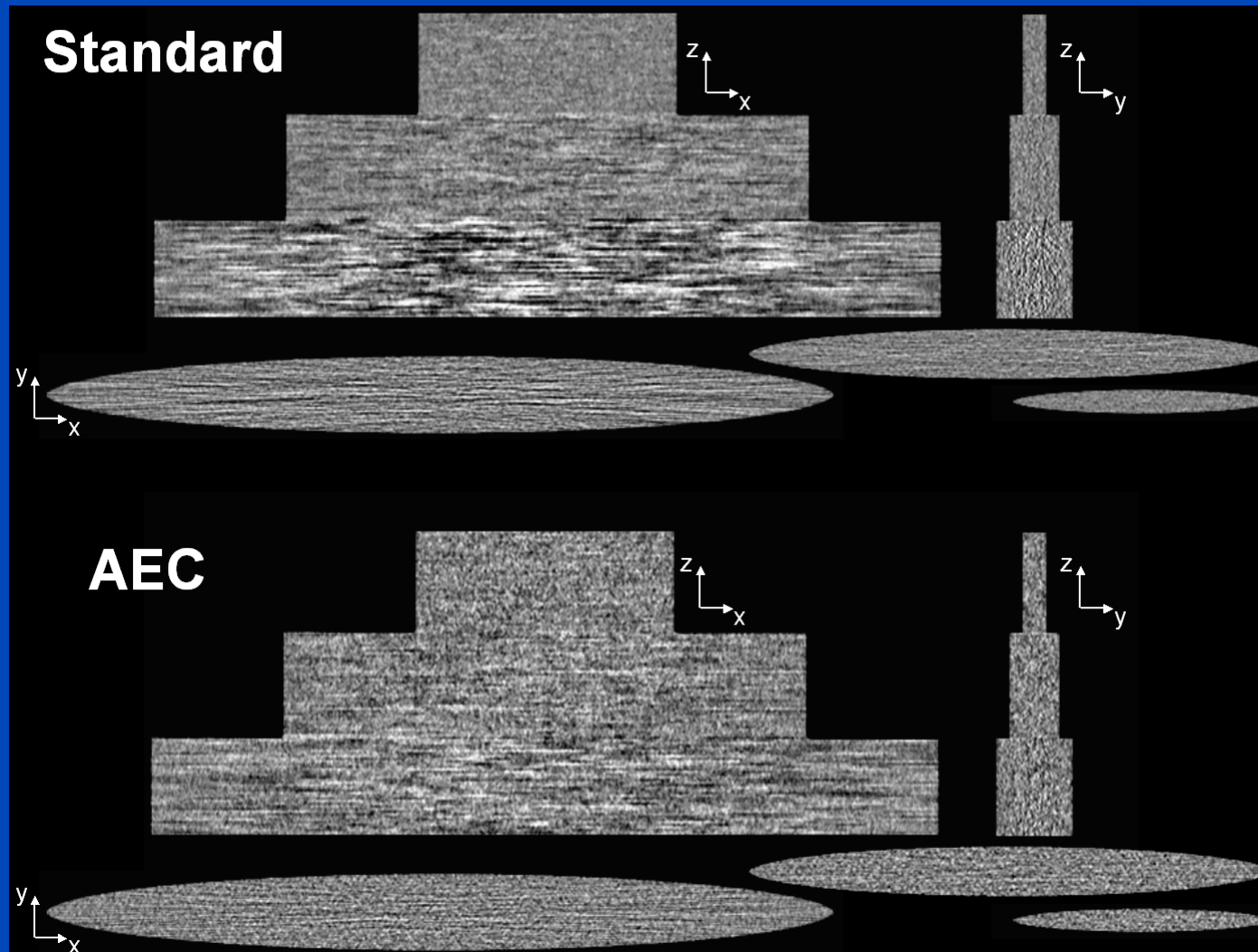
Conventional scan: 327 mAs



Online current modulation: 166 mAs

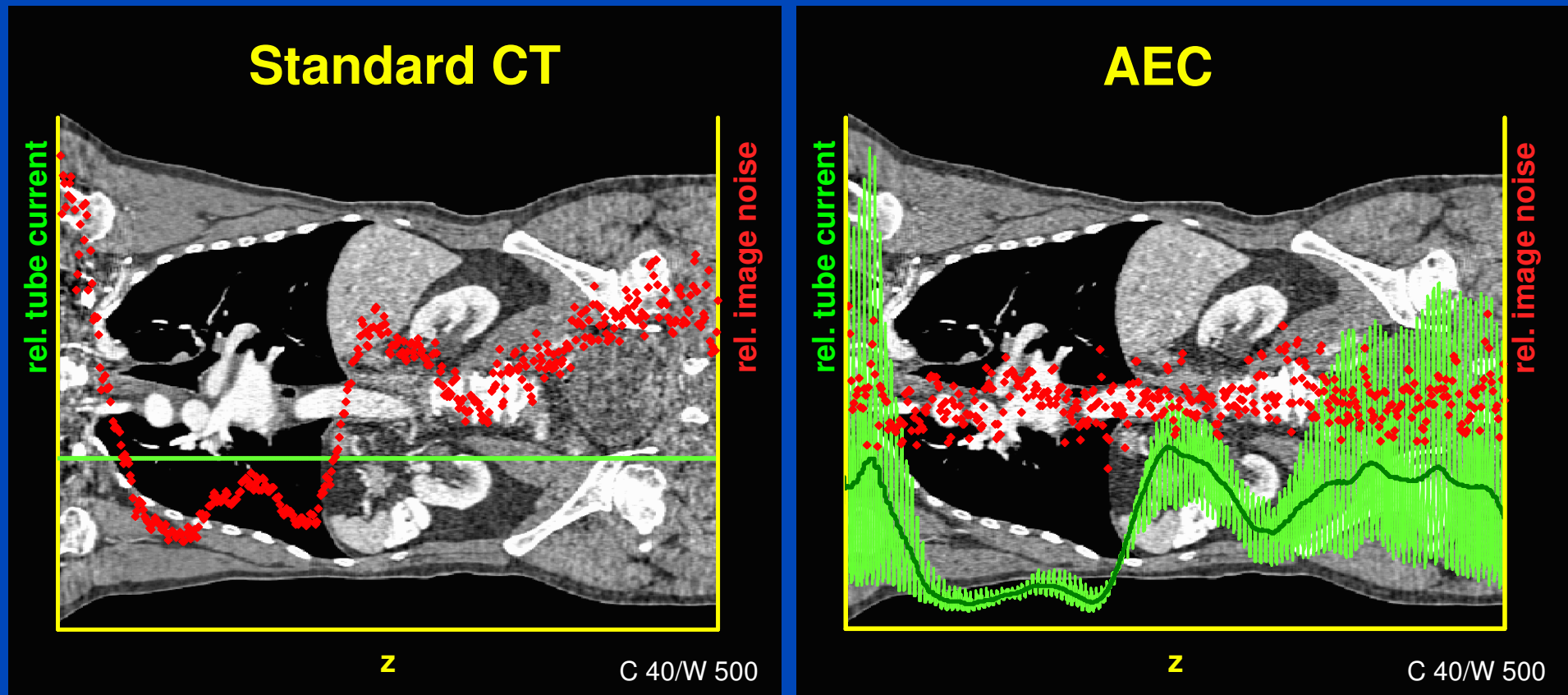
**53% dose reduction on average for the shoulder region**  
**49% dose reduction in this case**

# Automatic Exposure Control



# Automatic Exposure Control (AEC)

(z-dependent + angular dependent tube current modulation)

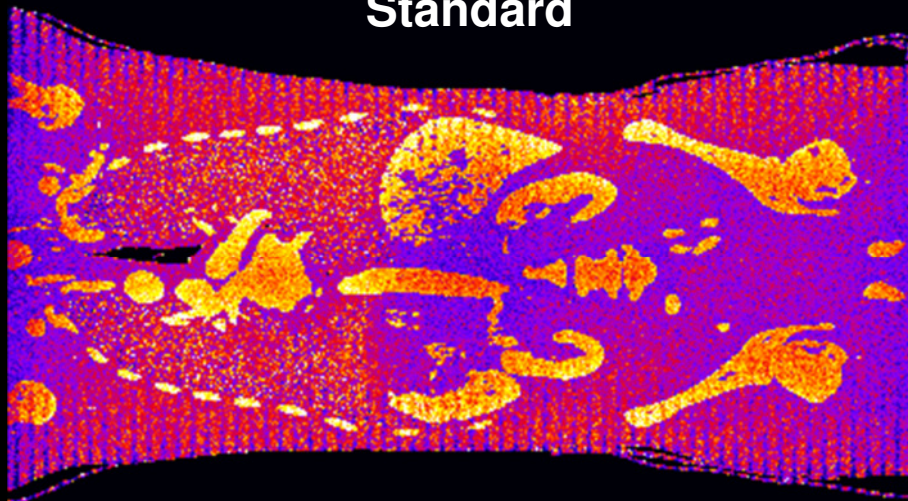


34% mAs reduction with AEC at constant image quality for that specific case

# Dose Modulation: DOM, TCM, AEC, ...

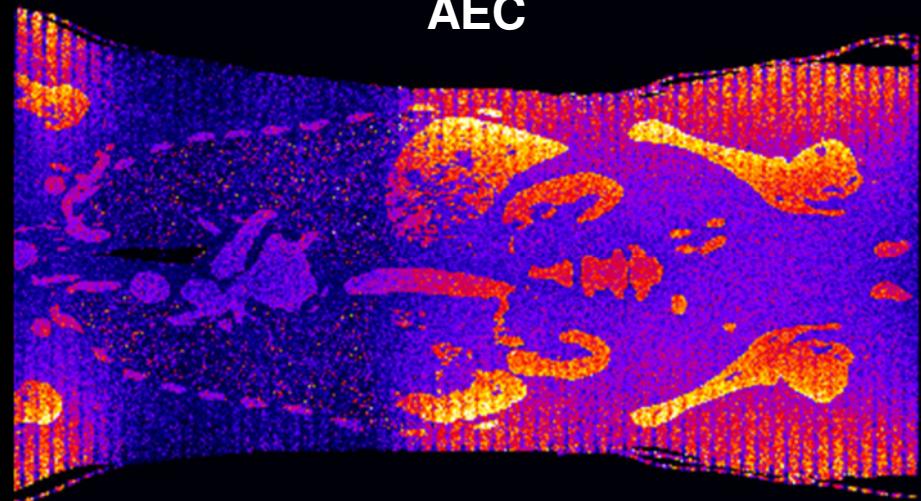
- Better dose usage
- ECG pulsing
- Avoiding organs of risk
- Specification of image quality  $\sigma(z)$

Standard



0.0 mGy/mGy 1.5

AEC



34% mAs reduction, 45% dose reduction



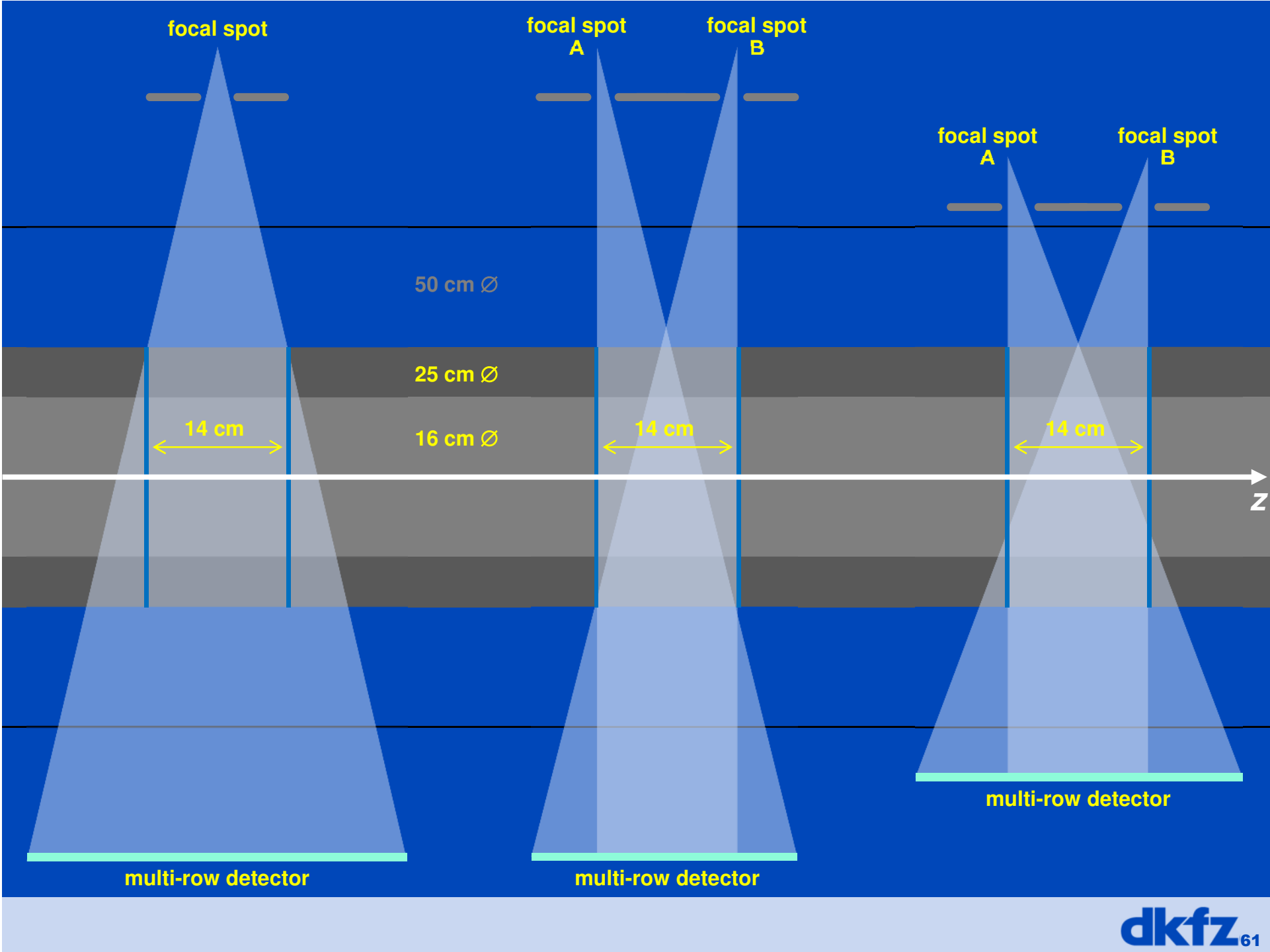
# Wishlist

- Tube voltages from 50 to 150 kV in fine steps
- Much more power ( $\gg$  120 kW)
- Higher tube currents at low kV
- High cooling rates
- Higher tube current variation (low inertia)
- Flying focal spot
- Special tubes for special purposes
  - DECT
  - Cardiac CT
  - ...

# GE's CardioGrappe

- Dedicated cardiac CT (but rather low temporal resolution)
- Manufactured by Arineta (Israel), distributed by GE
- 0.24 s rotation time, 120 ms temporal resolution
- 16 cm or 25 cm FOV (user-selectable, realized by prefilter)
- 14 cm z-coverage for circle scan
- 0.73 mm slice thickness with 0.28 mm recon increment (or larger)
- Runs GE's snapshot freeze and ASIR-CV (= undefined)
- Lowres detector outside the 25 cm to avoid truncation artifacts.
- Dose reduced outside the 25 cm (similar to bowtie filter)
- RF = 45 cm is smaller than the typical 60 cm
  - Less centrifugal forces
  - Better flux usage
- Two focal spots with fast focal spot switching to enable two parallel acquisition circles and thereby increase z-coverage and reduce cone-beam artifacts





# Thank You!



## The 6<sup>th</sup> International Conference on Image Formation in X-Ray Computed Tomography

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This presentation will soon be available at [www.dkfz.de/ct](http://www.dkfz.de/ct).  
Job opportunities through DKFZ's international Fellowship programs ([marc.kachelriess@dkfz.de](mailto:marc.kachelriess@dkfz.de)).  
Parts of the reconstruction software were provided by RayConStruct® GmbH, Nürnberg, Germany.